



NAVAL
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FLUID STRUCTURE INTERACTION ON COMPOSITE STRUCTURES: EXPERIMENTAL & NUMERICAL STUDIES

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- Introduction
- Objectives
- Experimental Impact Study
- Effect of Nanomaterials (CNT/CNF)
- Computational Modeling and Simulation
- Conclusions



- Increasing use of composite materials for naval applications
 - Surface ship hull structures
 - Superstructures, Sonar domes, etc.
- Polymer composite materials are much lighter than metals
 - Sandwich structures even lighter than standard laminated composite structures
- The fluid effects are important on sandwich and/or laminated polymer composite structures because of their low densities.

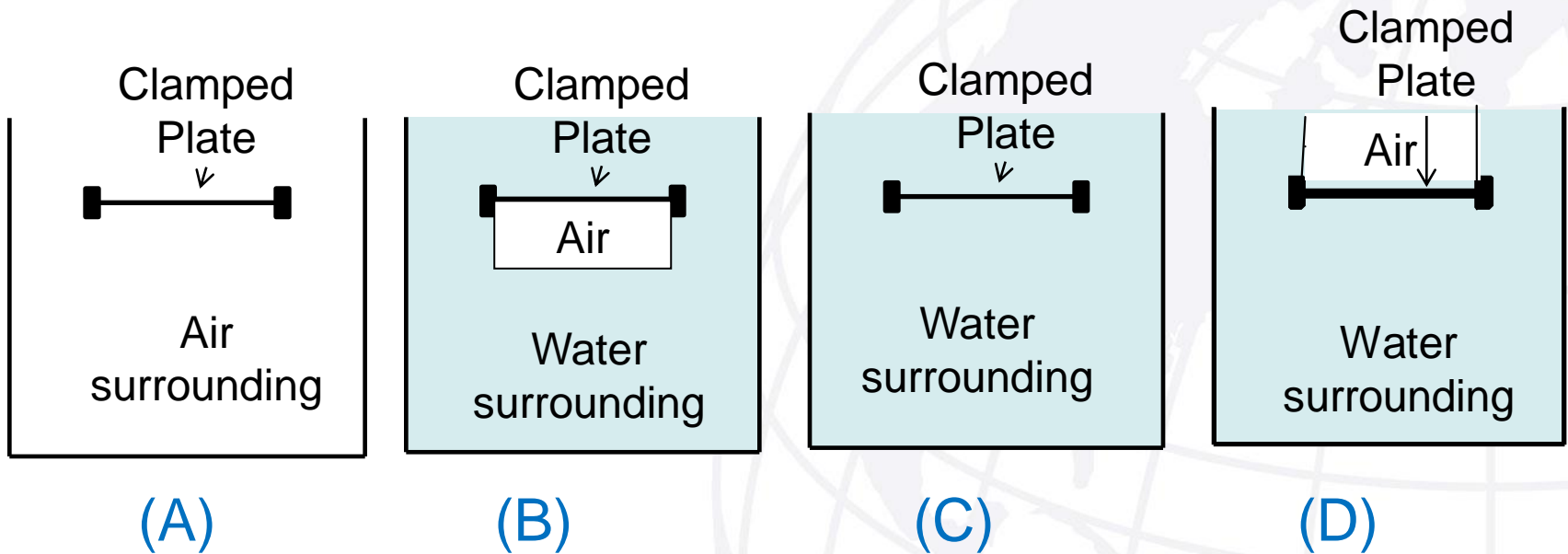


- To understand and predict the effects of Fluid-Structure Interaction (FSI) on dynamic response and failure of laminated or sandwich polymer composite structures when in contact with water
- To conduct experimental study to measure the effect of FSI on laminated or sandwich composite structures
- To study the effect of locally distributed CNT & CNF on the interface strength under FSI
- To develop multiphysics based computational techniques for FSI



- In order to evaluate the FSI effects on composites, the same impact loading conditions are applied to the same composite structure, either immersed in water (called wet structure) or in air (called dry structure) **without causing damage.**
- The same impact loading conditions are applied to composite structures **causing damage** under dry and wet structures.

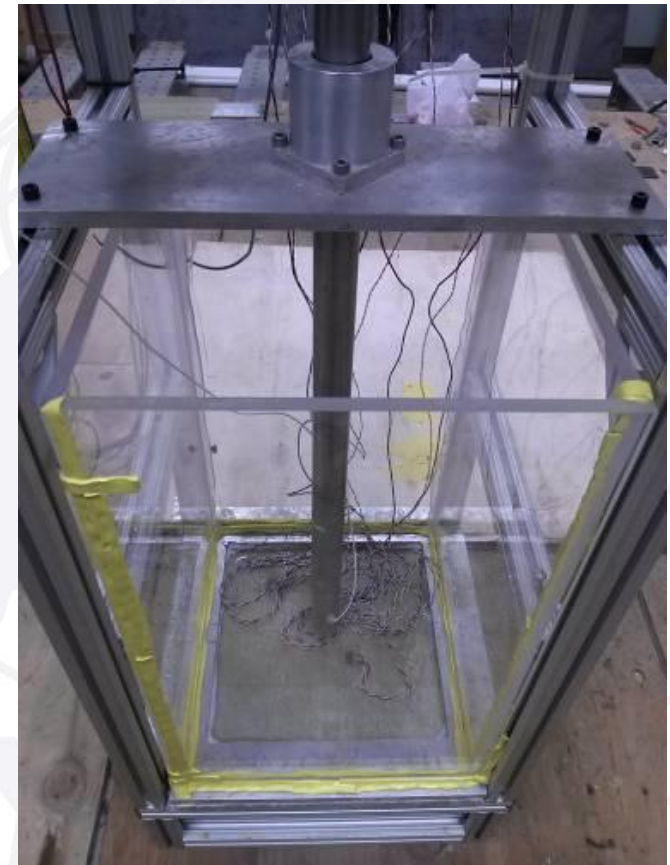
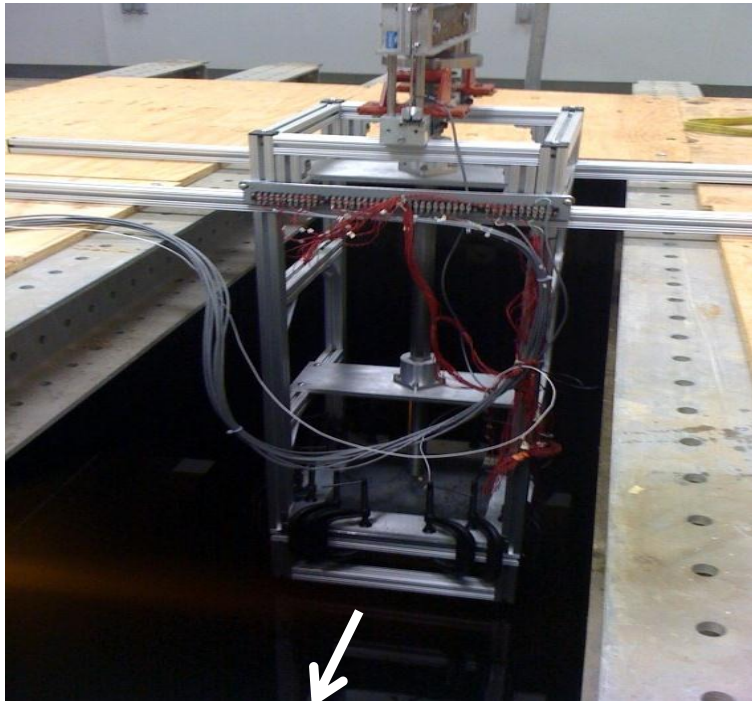
- (A): Air-backed dry impact => Dry impact (Baseline)
- (B): Air-backed wet impact
- (C): Water-backed wet impact
- (D): Water-backed dry impact
- Impact on the top surface of the plate





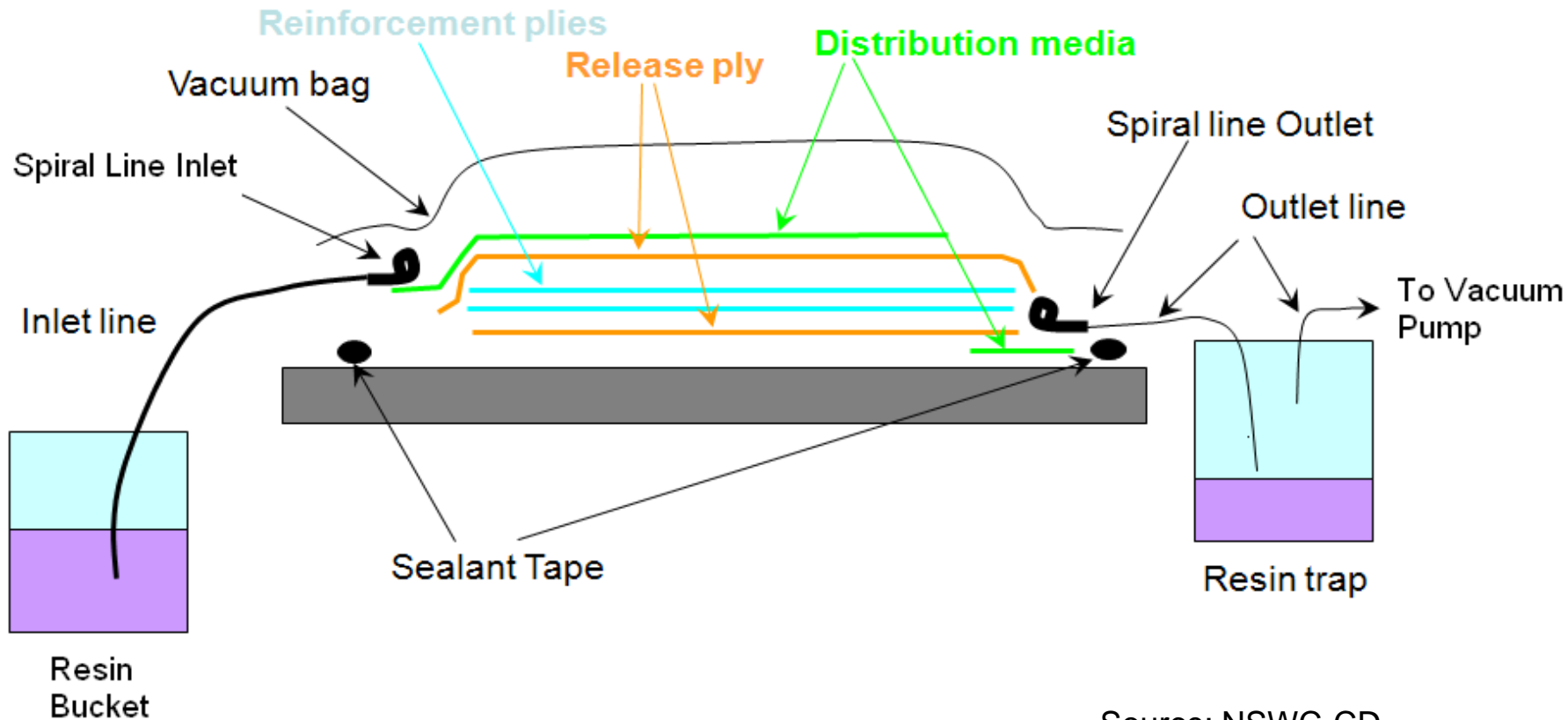
Impact Testing Equipment

- Free fall impact machine
- Anechoic water tank



Vacuum Assisted Resin Transfer Molding (VARTM)

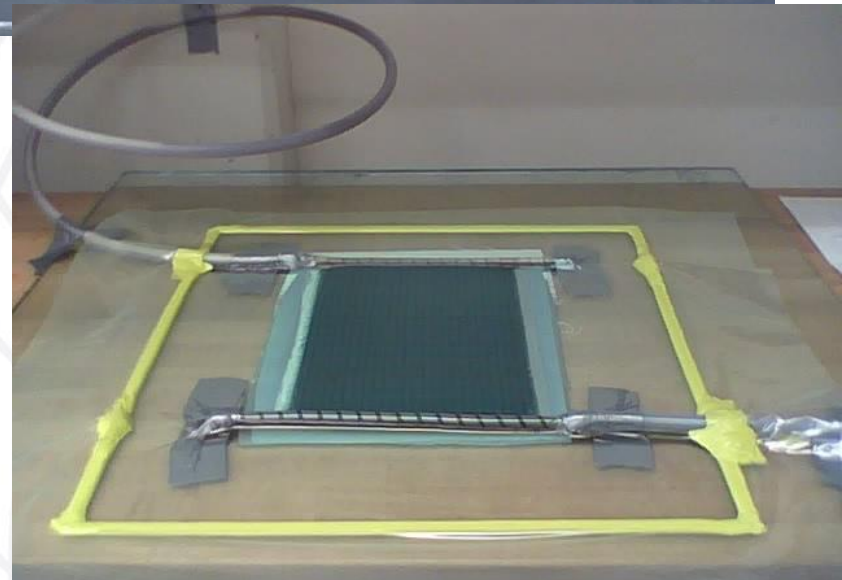
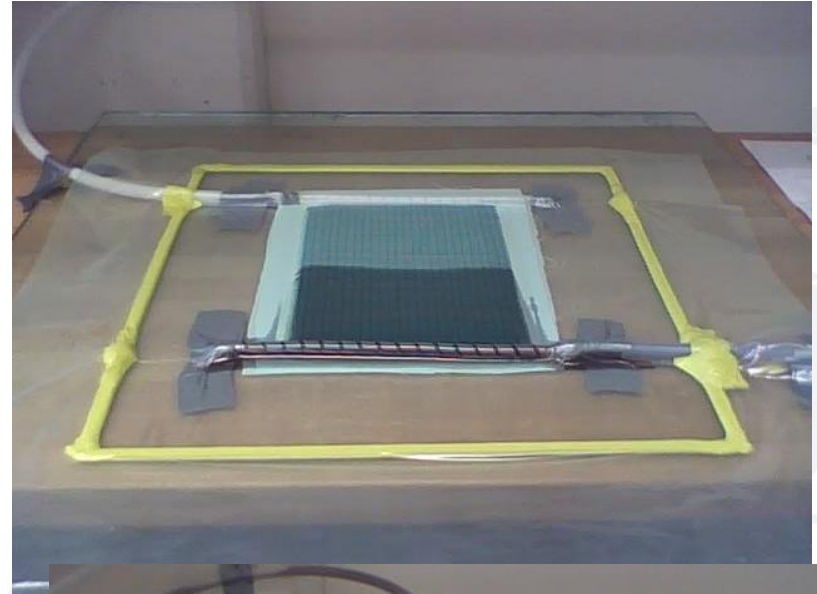
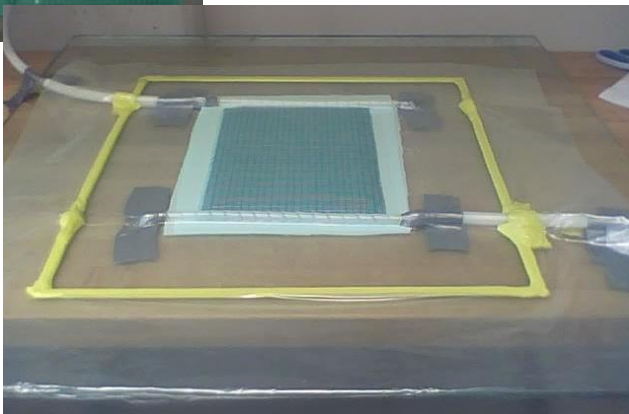
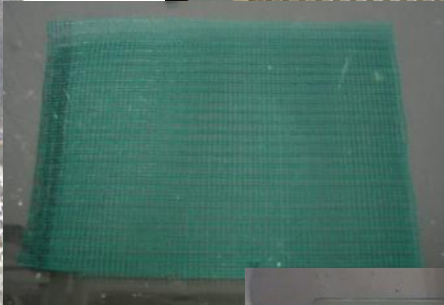
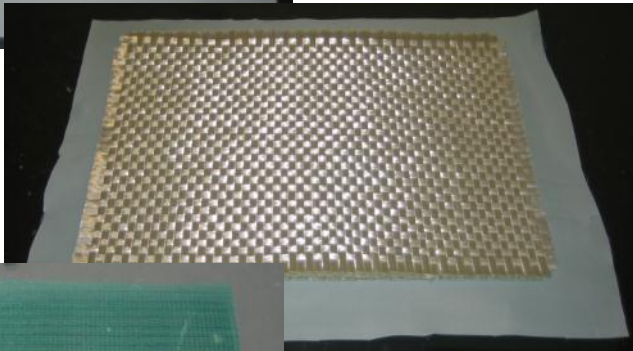
- Schematic of VARTM



Source: NSWC-CD

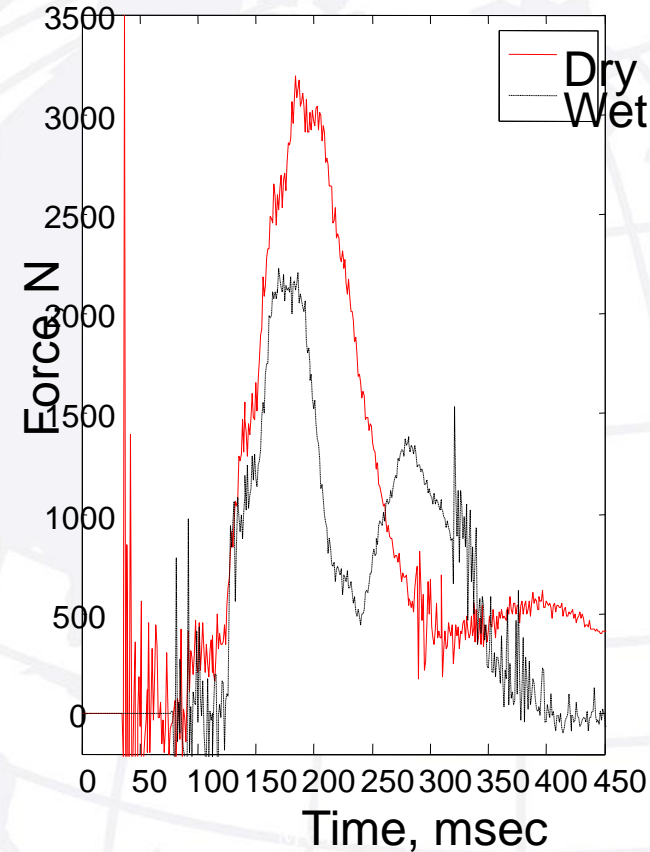
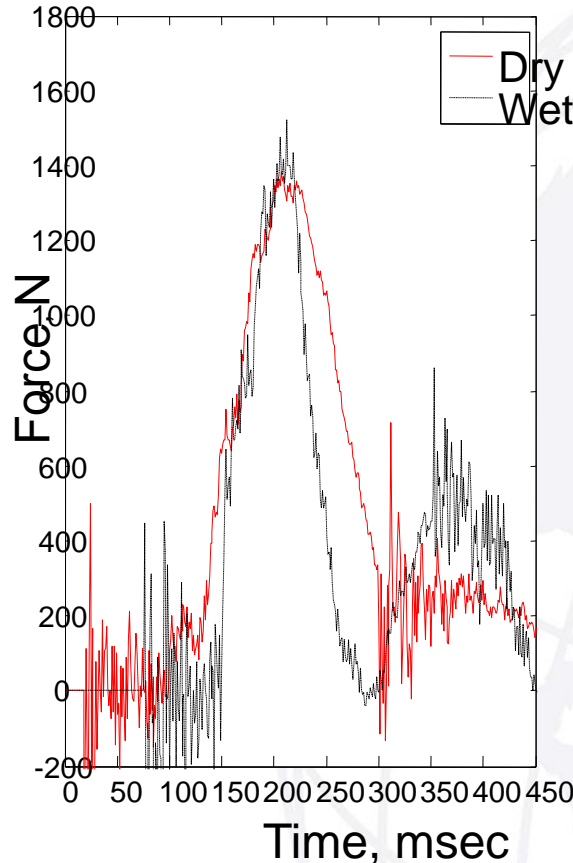
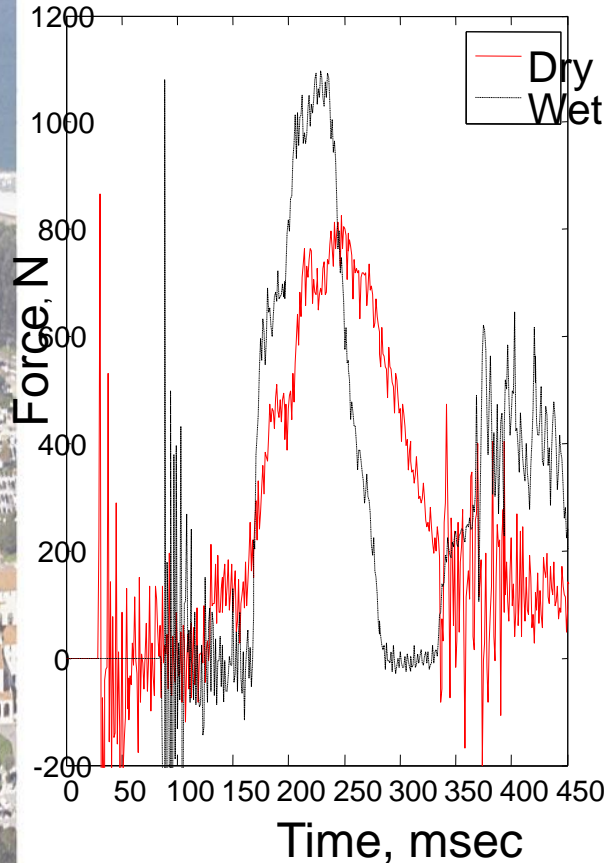


VARTM Technique

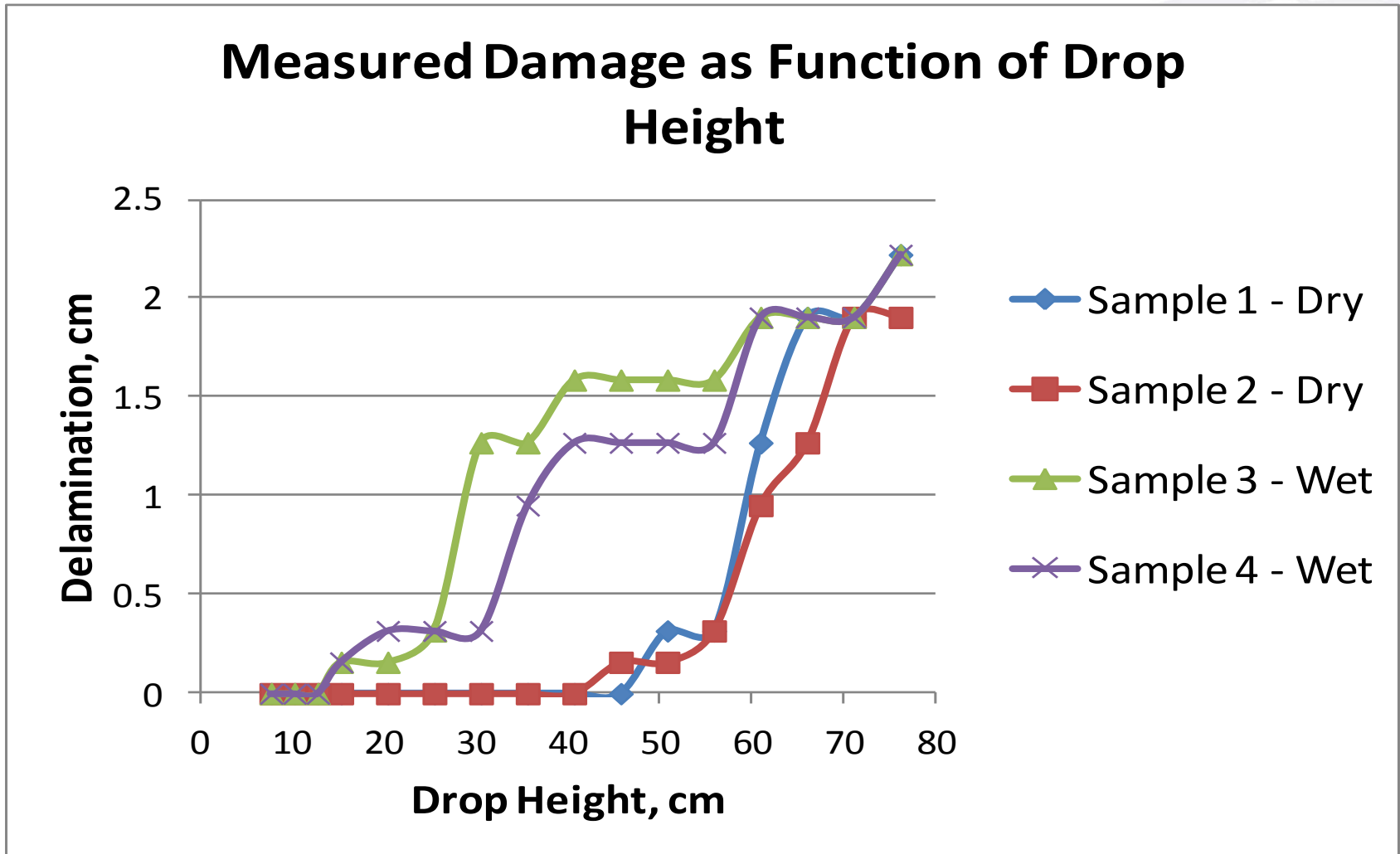


Water-Backed Dry Impact

- Impact force comparison between dry and wet case
- | Impact Distance | Damage Status |
|-----------------|-----------------|
| 15 cm | no damage |
| 20 cm | damage for wet |
| 50 cm | damage for both |

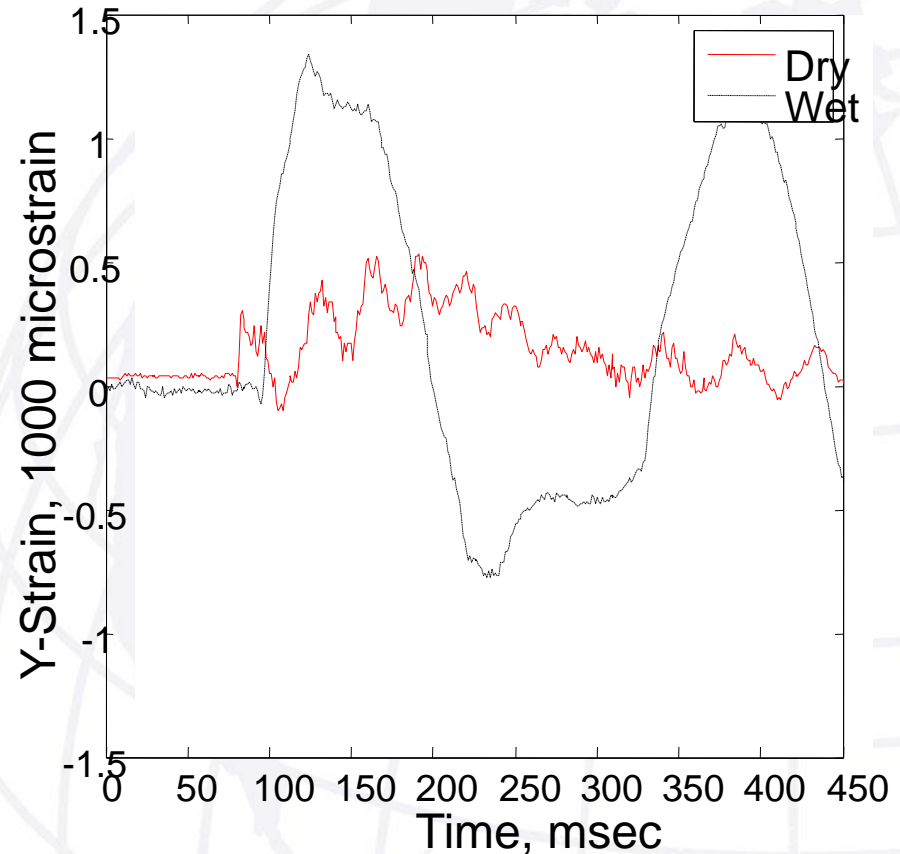
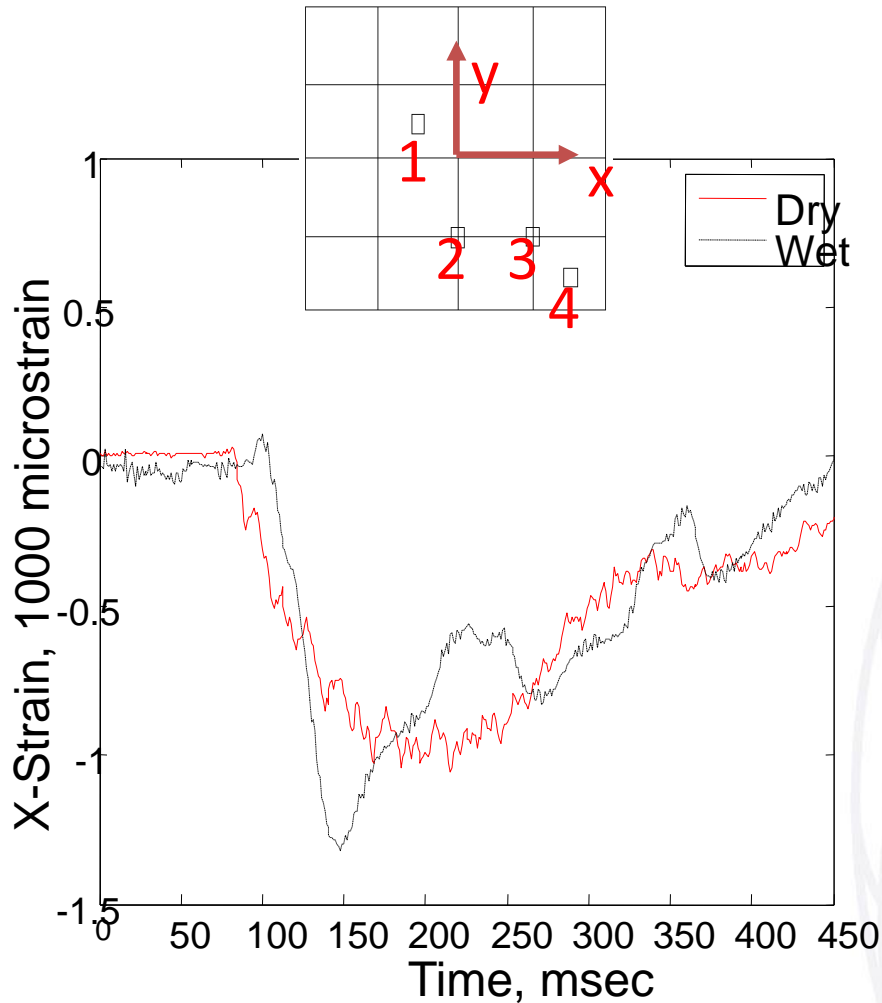


- Damage growth along with the drop height

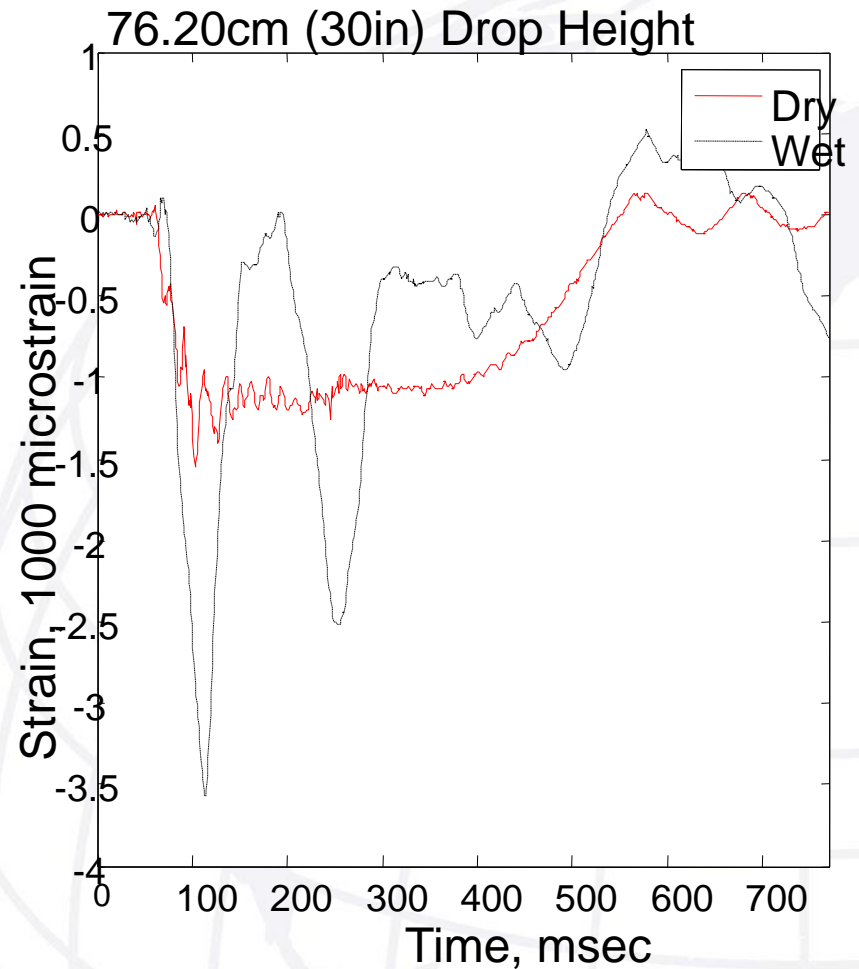
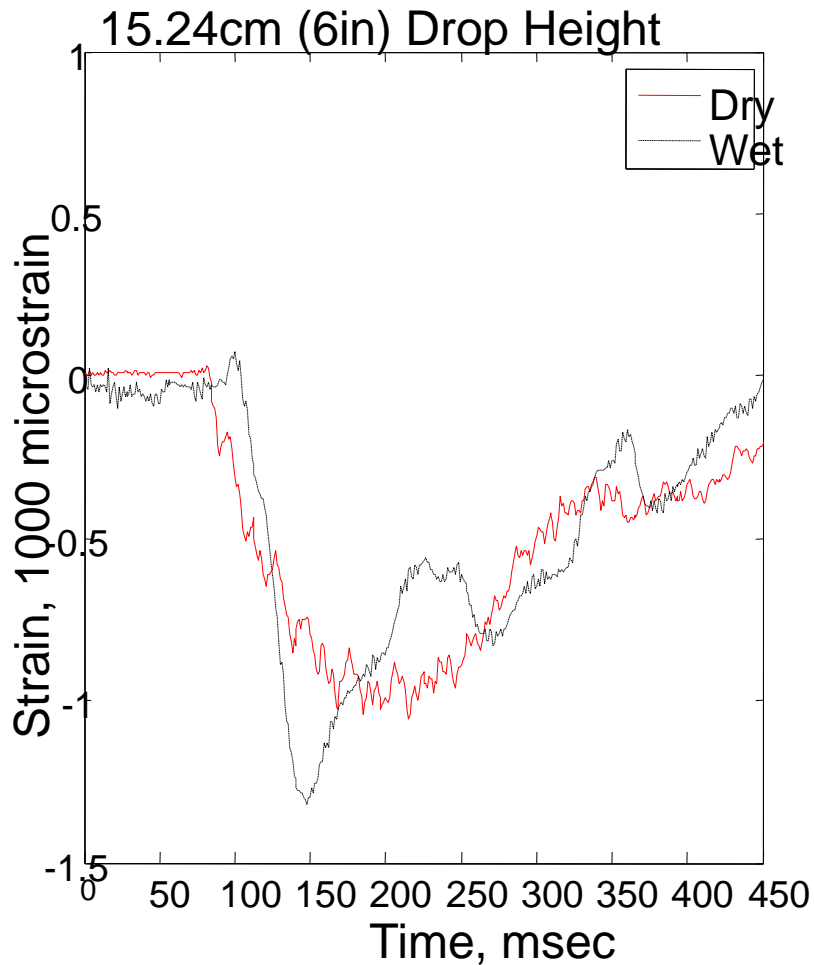


Water-Backed Dry Impact

- Normal strains at gage #2 (no damage)

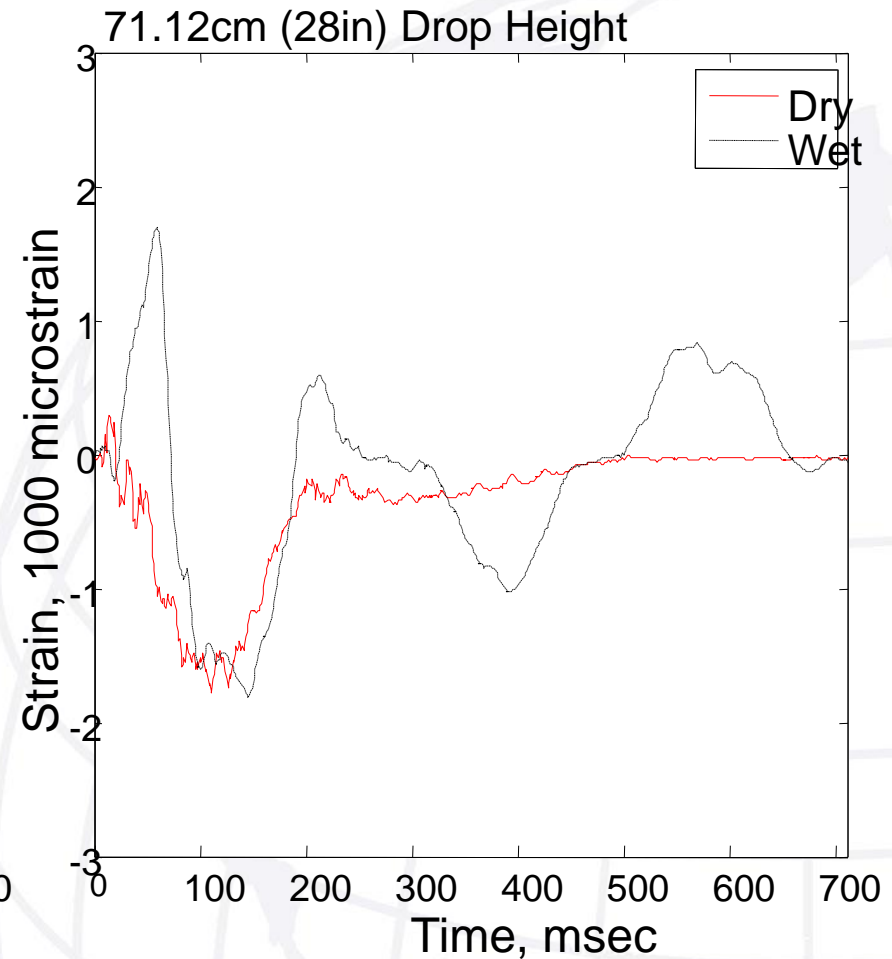
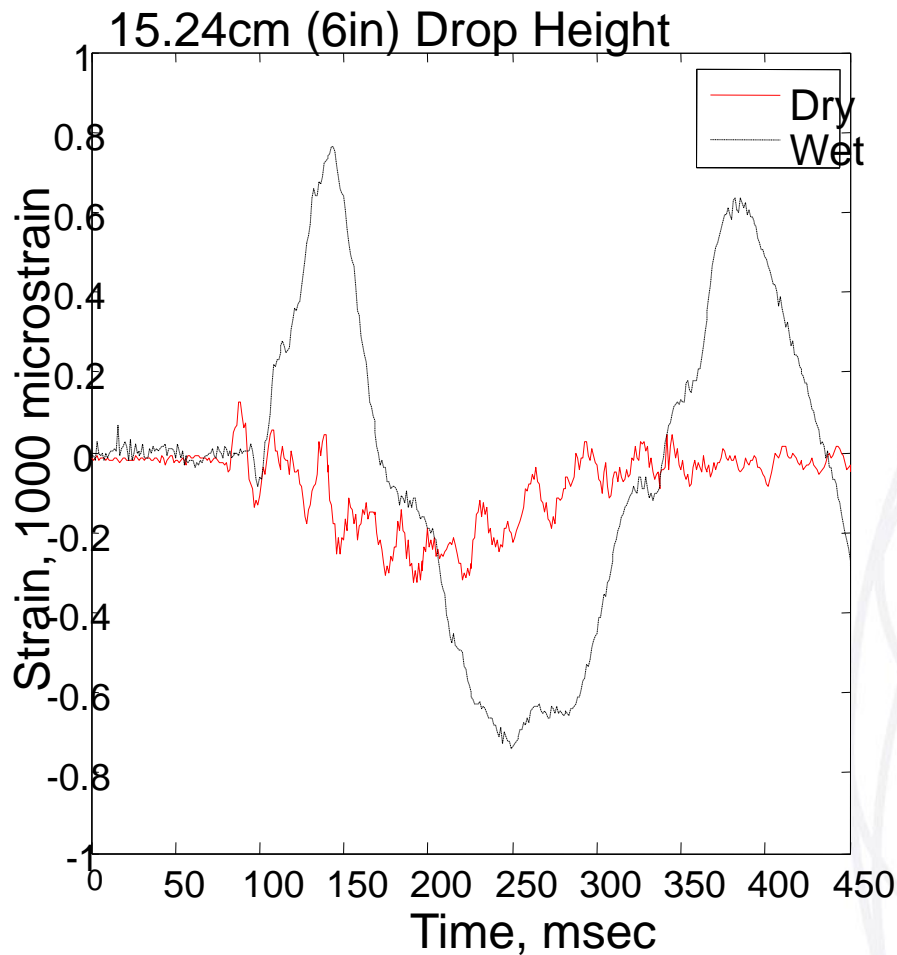


- Normal strains along x-axis at gage #2

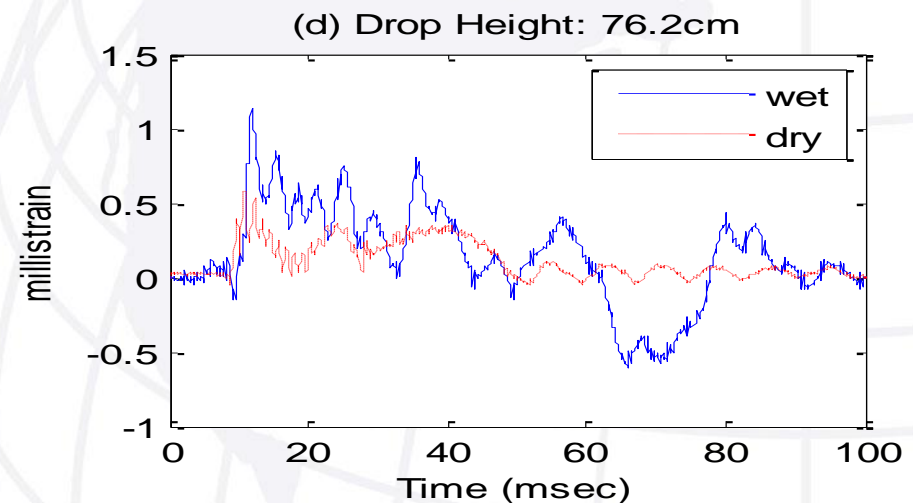
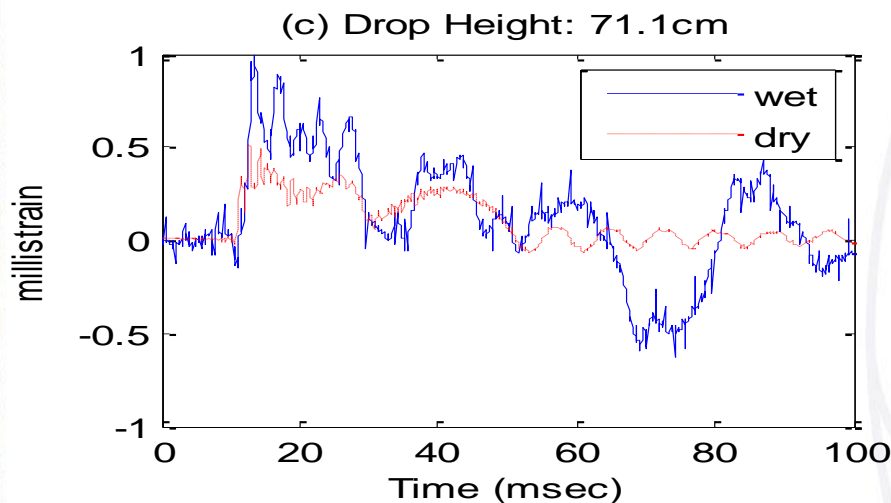
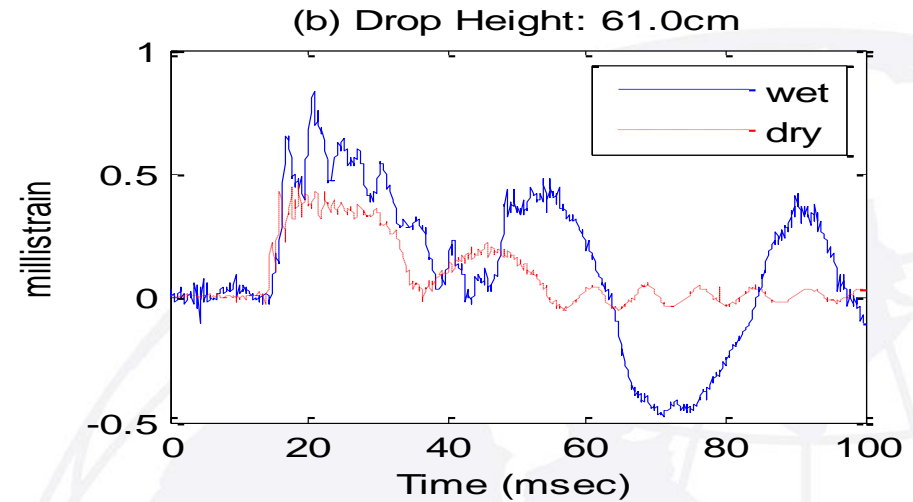
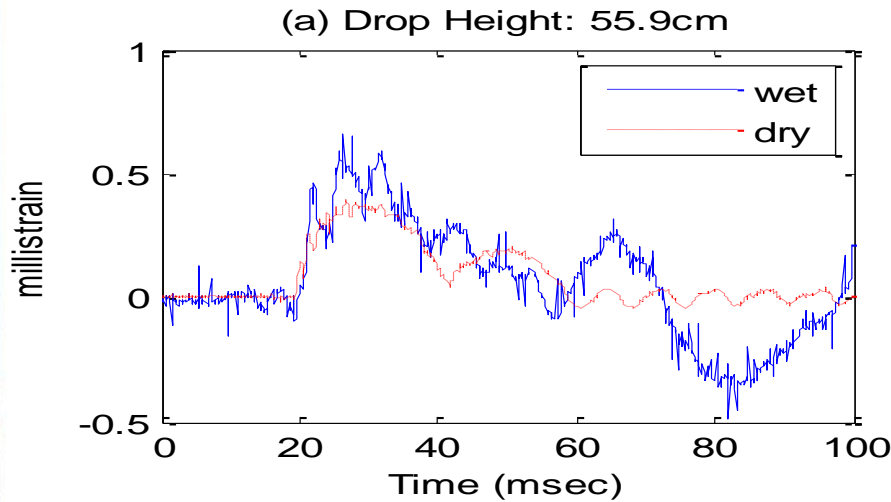


Water-Backed Dry Impact

- Normal strains along x-axis at gage #3

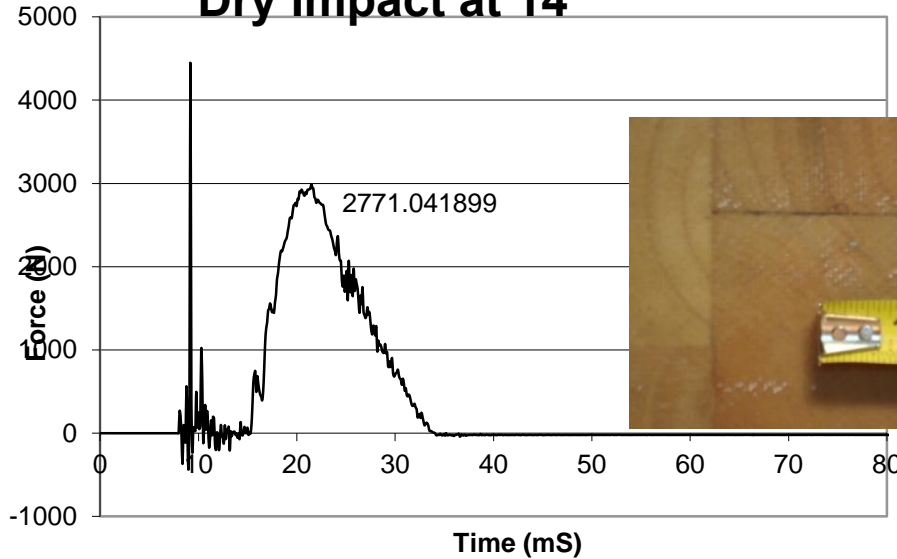


- Strain-y at gage #4 vs. drop height

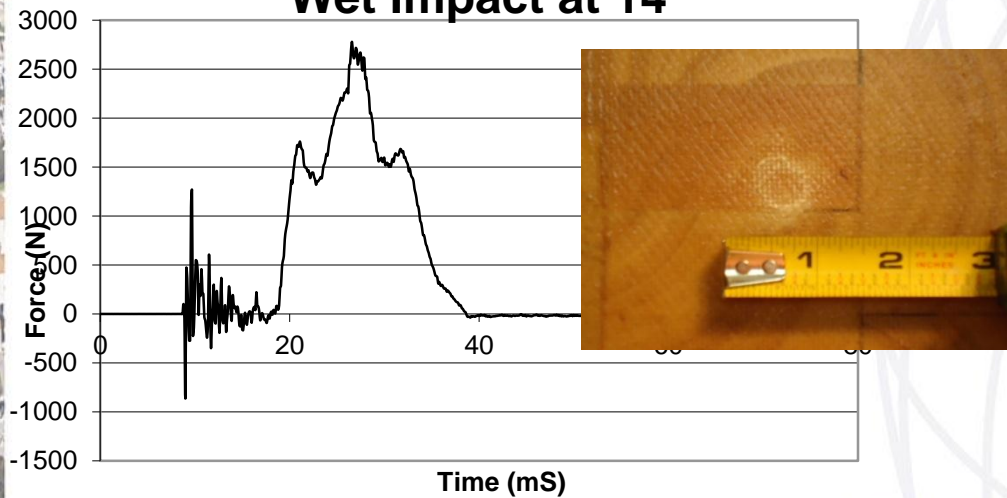


Dry & Wet Impact on E-glass Plate

Dry Impact at 14"



Wet Impact at 14"





- Natural Frequency

		T (sec)	ω_d (rad/sec)
Dry	ϵ_{2x}	0.010	645.758
	ϵ_{1x}	0.010	657.592
	ϵ_{2y}	0.010	655.875
	ϵ_{1y}	0.010	655.875
Water-backed wet	ϵ_{2x}	0.034	187.463
	ϵ_{1x}	0.033	189.442
	ϵ_{2y}	0.033	189.442
	ϵ_{1y}	0.033	189.157
Air backed wet	ϵ_{2x}	0.026	241.660
	ϵ_{1x}	0.026	242.471
	ϵ_{2y}	0.026	242.004
	ϵ_{1y}	0.025	247.244



FSI Effect on Composite Plate

- Added Virtual Mass Increment Factor β

$$\bar{\omega}_w = \frac{\bar{\omega}_d}{\sqrt{1 + \beta}}$$

		Wet ω_n (rad/sec)	Dry ω_n (rad/sec)	β factor
Water-backed	$\epsilon 2x$	173.3422	615.6221	11.61
	$\epsilon 1x$	176.6594	661.6360	13.03
	$\epsilon 2y$	179.1838	633.4428	11.50
	$\epsilon 1y$	173.2472	614.7481	11.59
Air-backed	$\epsilon 3x$	223.4895	615.6221	6.59
	$\epsilon 1x$	238.2935	661.6360	6.71
	$\epsilon 2y$	226.9937	633.4428	6.79
	$\epsilon 1y$	226.8572	614.7481	6.34

E-glass Sandwich Composites

- 1/4" Balsa core
- 2-3 plies 6 oz E-glass skin
- Derakane 530A vinyl ester resin
- 1" beams



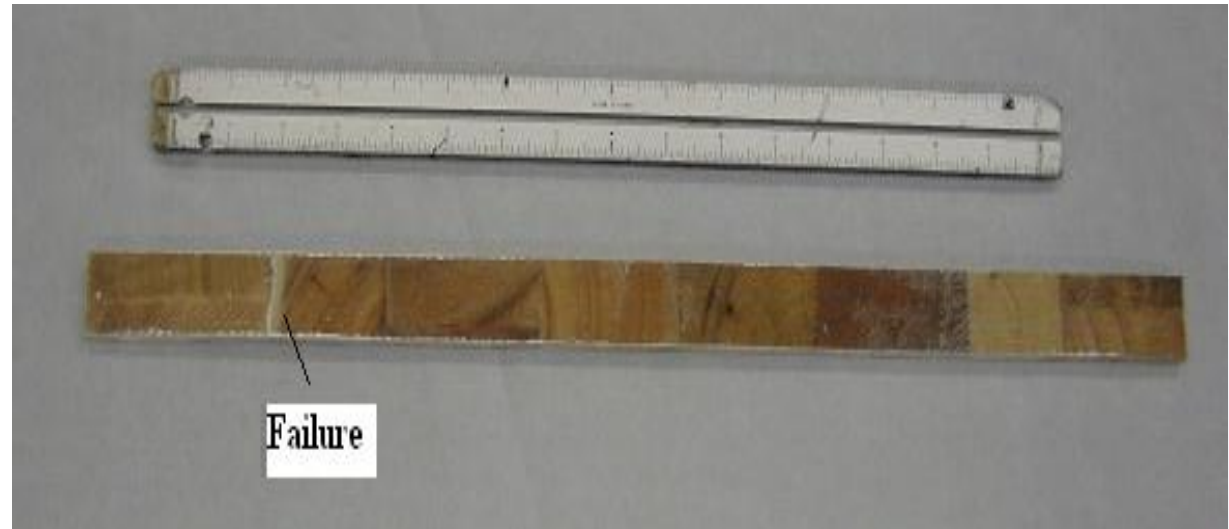


Progressive Impact on E-glass Sandwich Beam

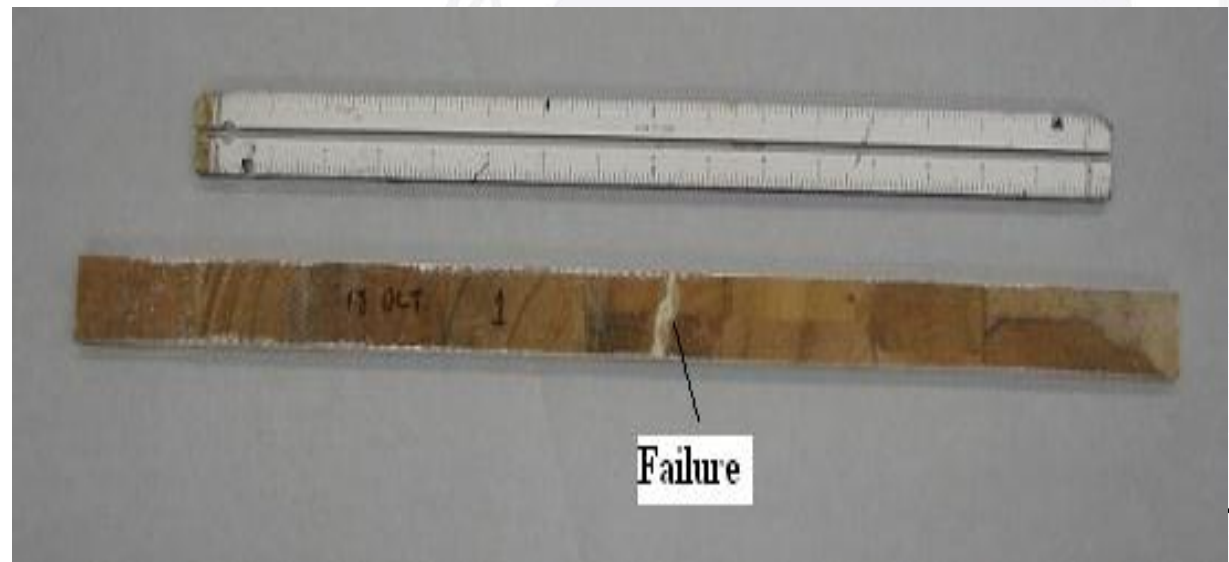
	Impact Test Specimen	Drop Height (mm)						Failure Site
		355.6	406.4	457.2	558.8	609.6	660.4	
Force (N)	Wet Test #1	805	869	885*	-	-	-	Mid-span
	Wet Test #2	916	1030	1090*	-	-	-	Mid-span
	Avg. Wet test	861	950	988				
	Dry Test #1	720	767	792	912	1032*		Boundary
	Dry Test #2	829	892	905	934	990	1010*	Boundary
	Avg. Dry Test	774	830	849	923	1011	1010	

Failure of Sandwich Beam

Dry Impact
Failure



Wet Impact
Failure

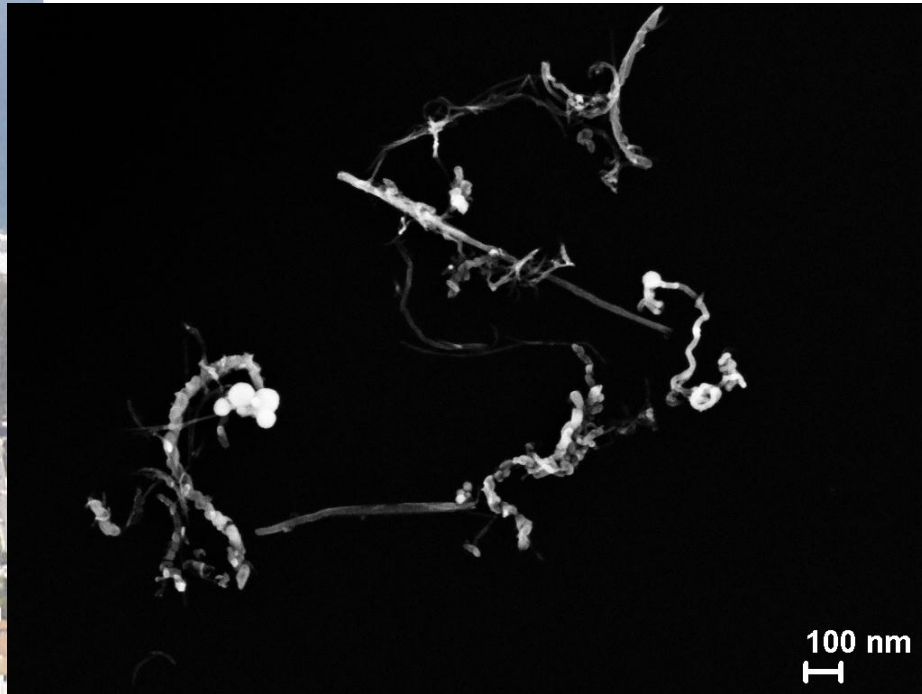


Carbon Fiber Composite Beam

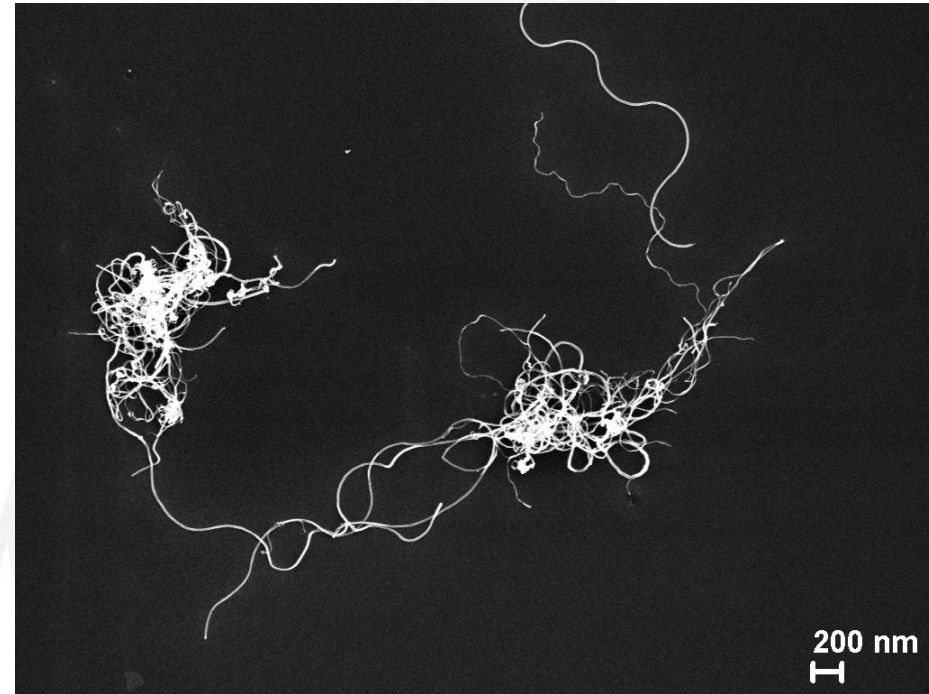
- Pre-cracked beam, 300 mm x 25 mm
- Clamped at both ends
- Impact to the top center
- Strain gage attached to the bottom center



- **SEM showing comparison**

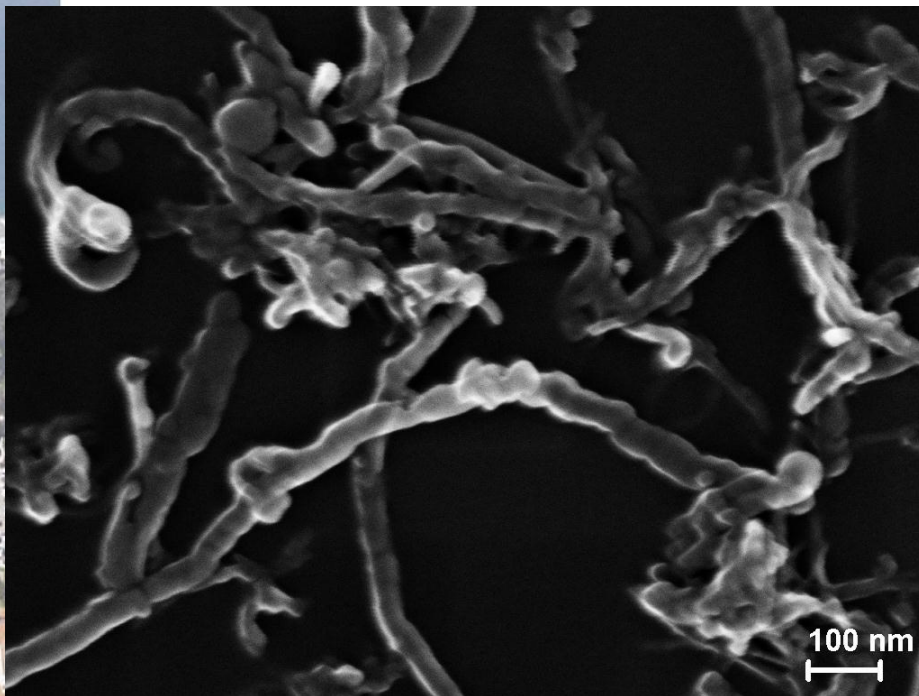


Functionalized MWNT



Pristine CNT

- SEM showing comparison



Functionalized MWNT

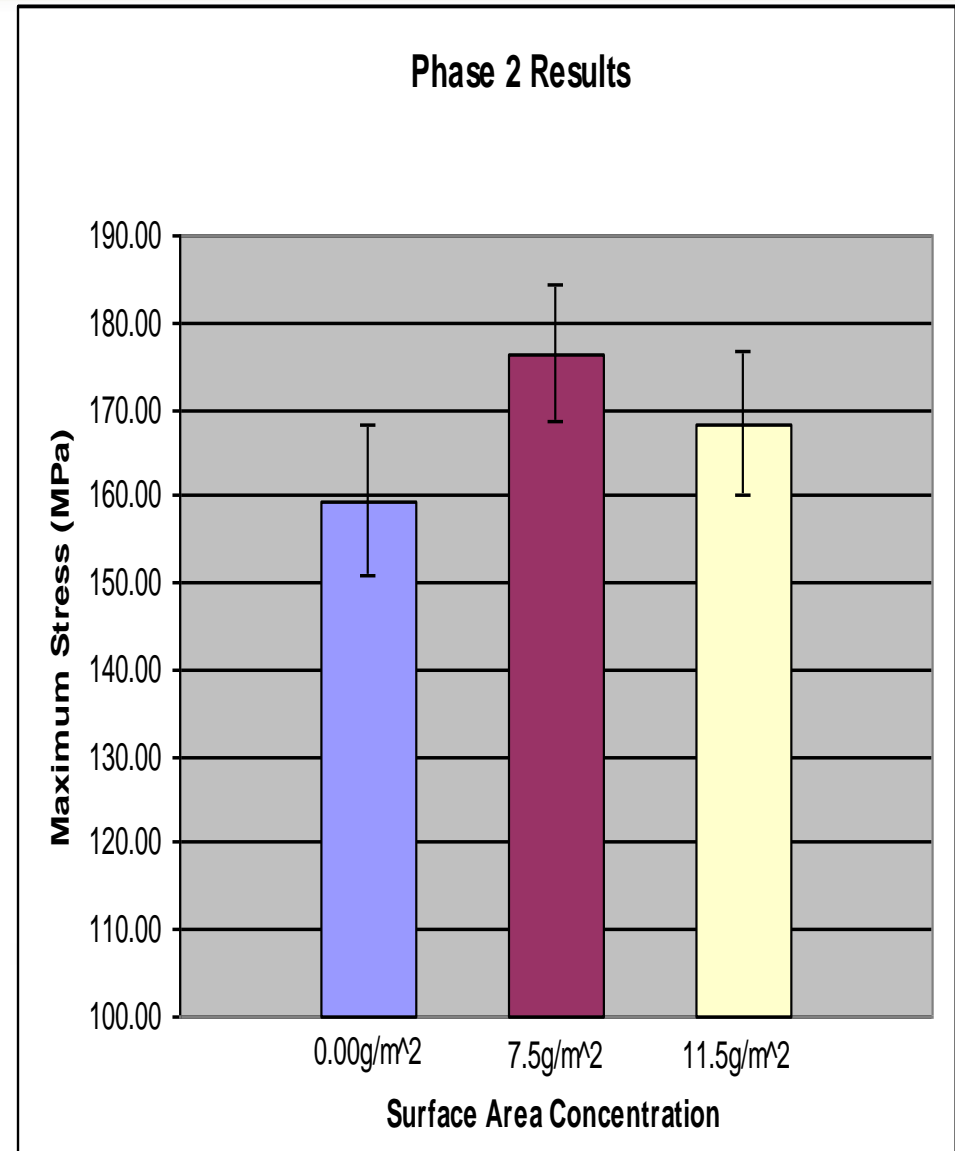


Pristine CNT



Interface Strength with CNT

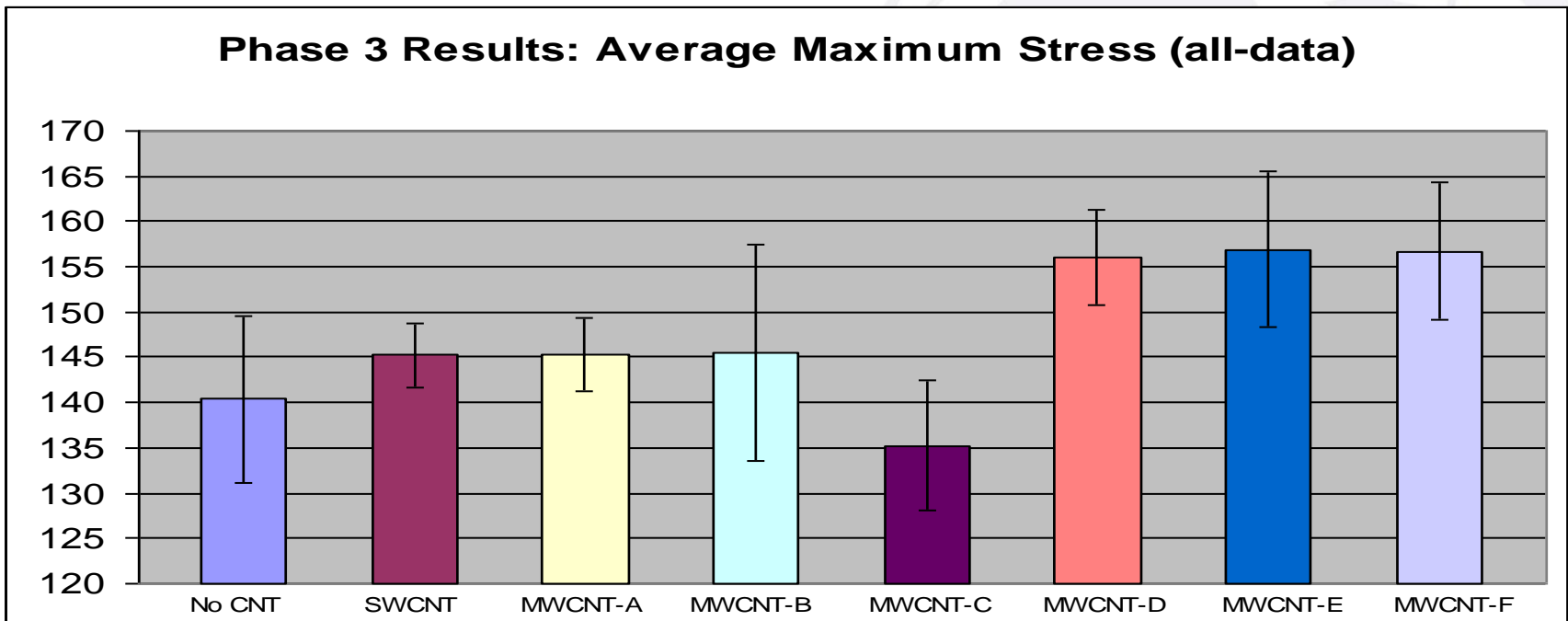
- Comparison of two concentrations of CNT
 - 7.5g/m² and the 11.5g/m² resulted in strength increase over the non-reinforced composite joints
 - 7.5g/m² provided the greatest strength increase (10.6%)
 - Standard deviation shows no overlap between the results of the non-reinforced and 7.5g/m² concentration level

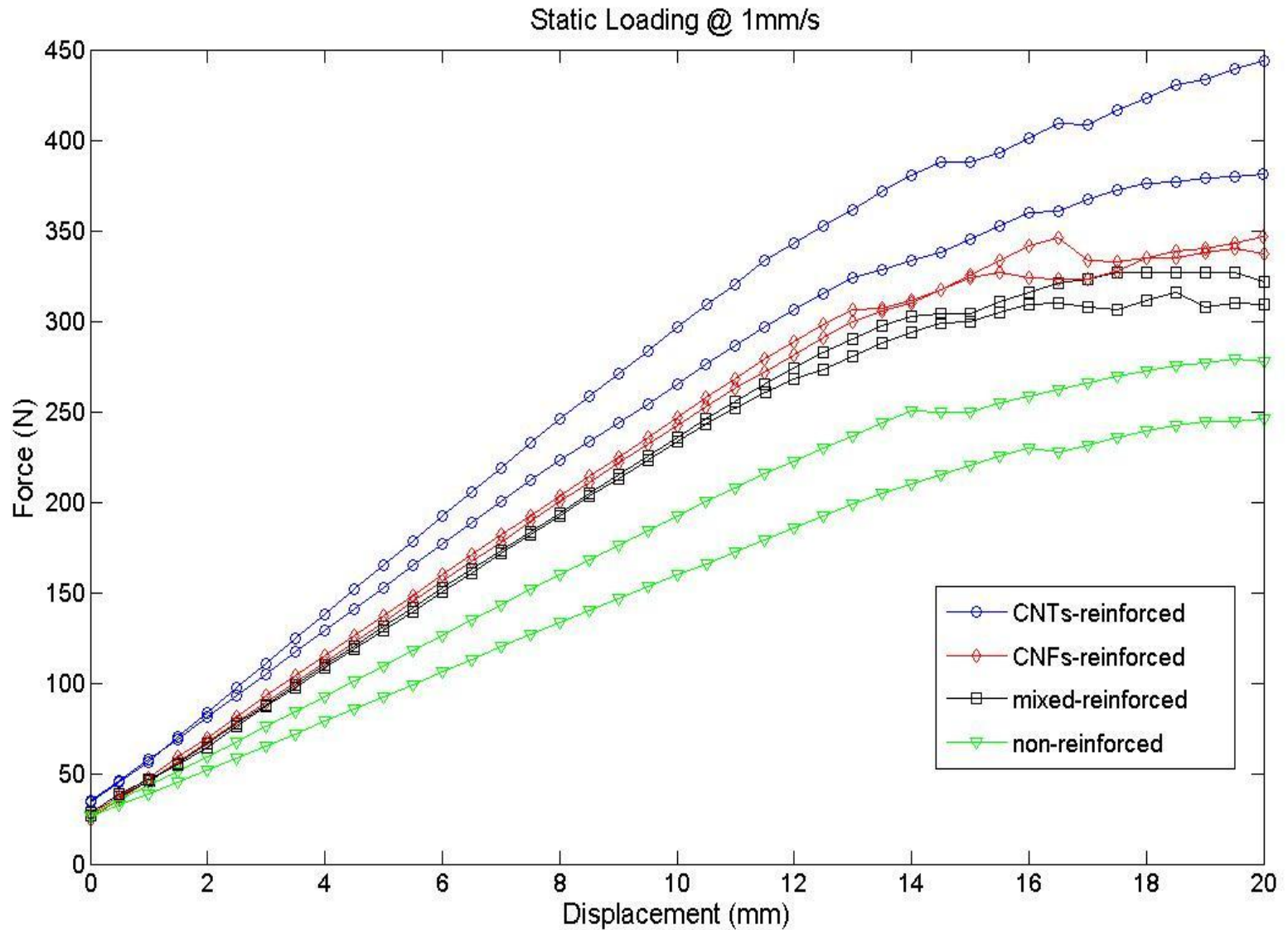




- Failure Stress

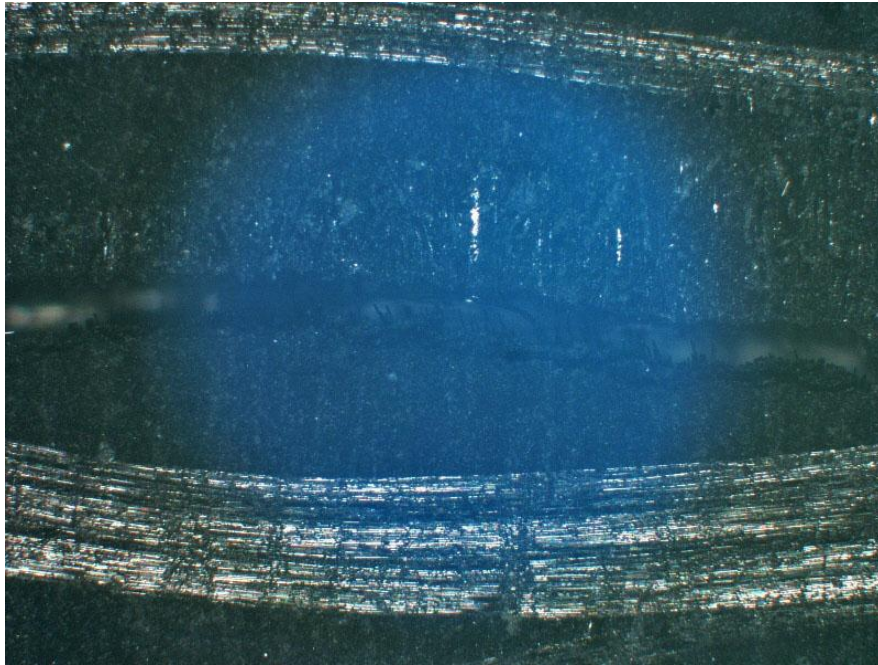
- All five trials were used for stress data analysis
- 3 types of MWCNT provided a strength increase greater than 11%
- Best based on strength increase and smallest standard deviation.
 - $D = 30 \pm 15\text{nm}$, $L = 5\text{-}20$ microns, Purity $> 95\%$



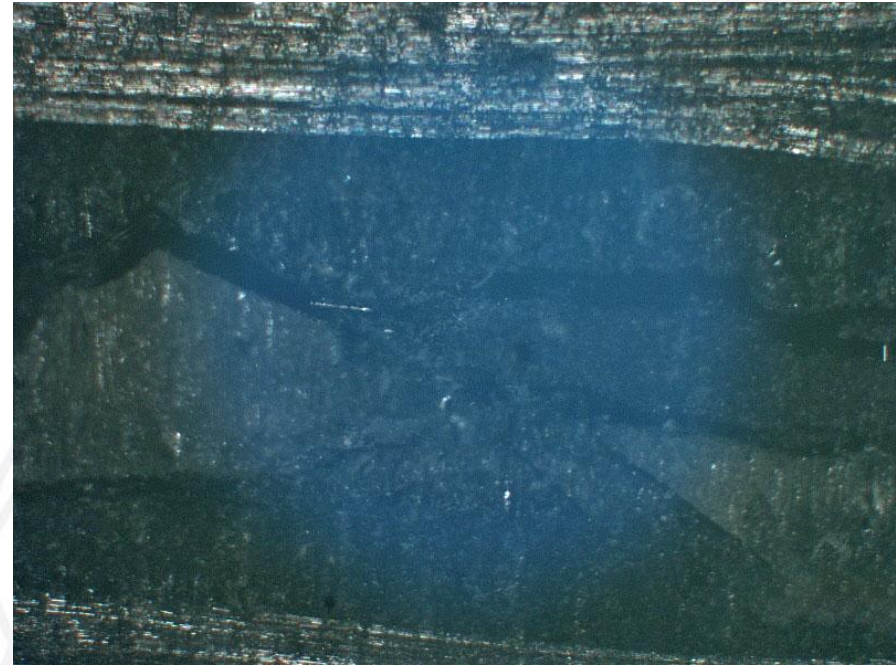




Interface Cracks under Dry Impact



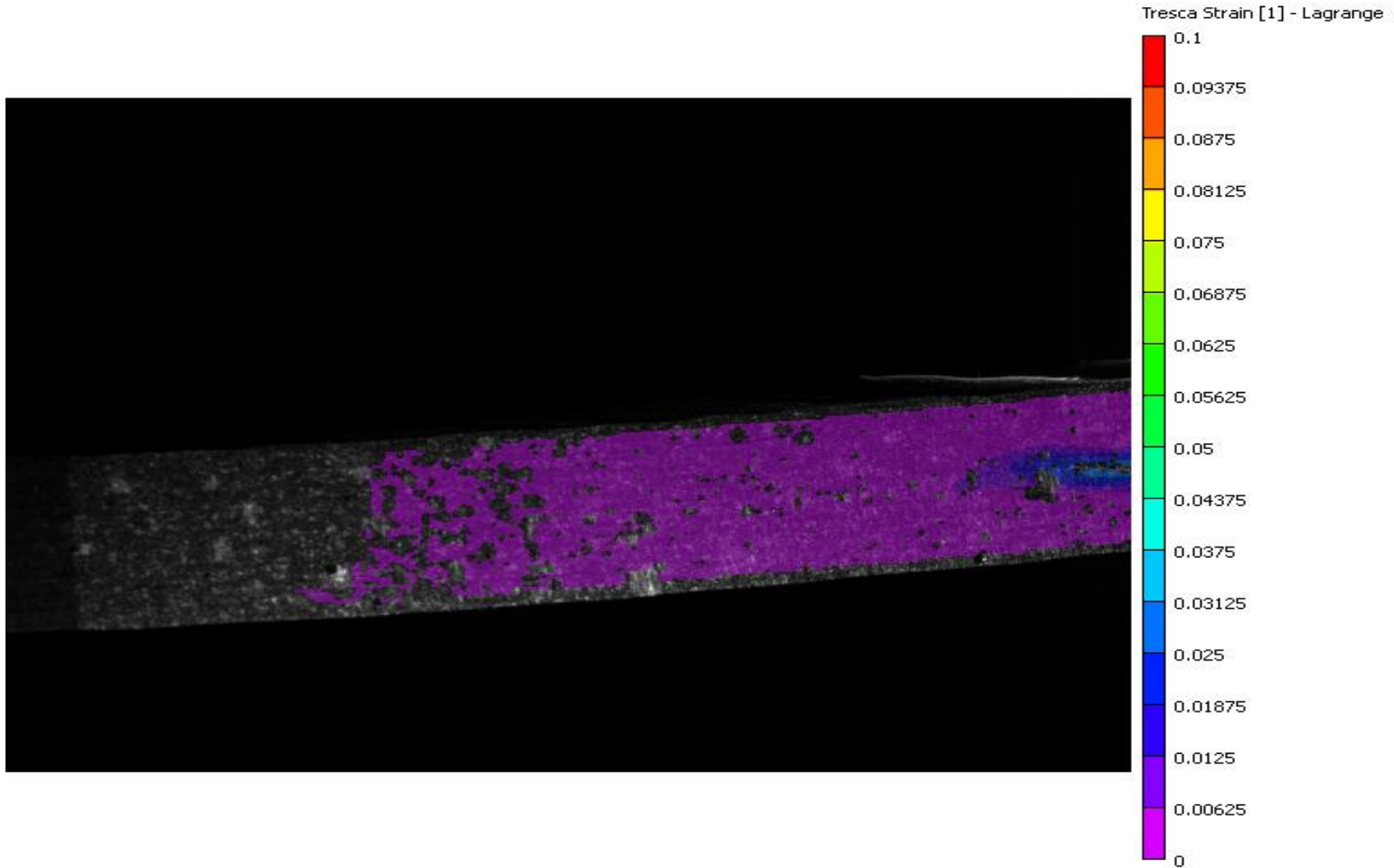
Without CNT



With CNT

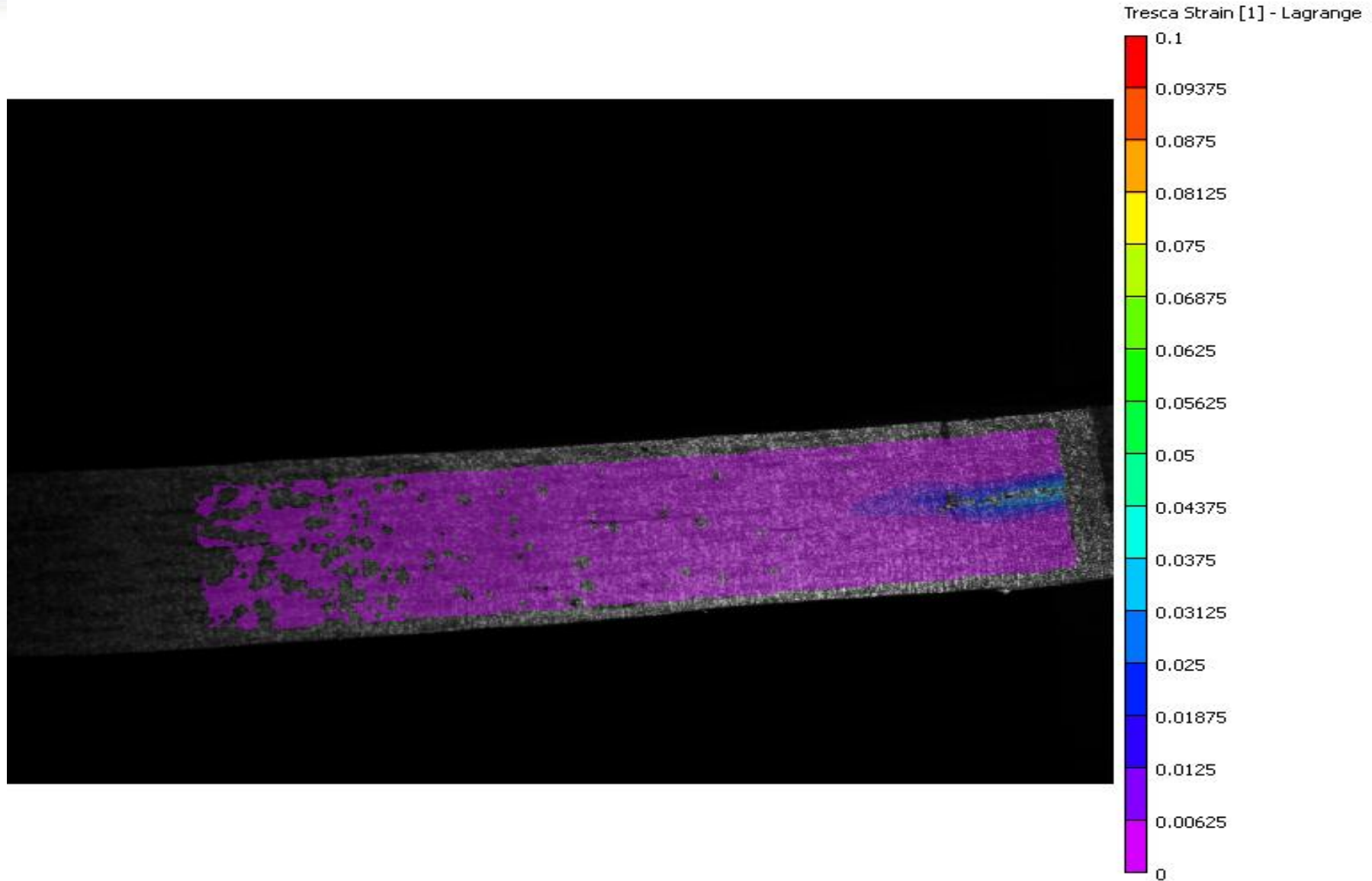


Interface Crack Growth w/o CNT



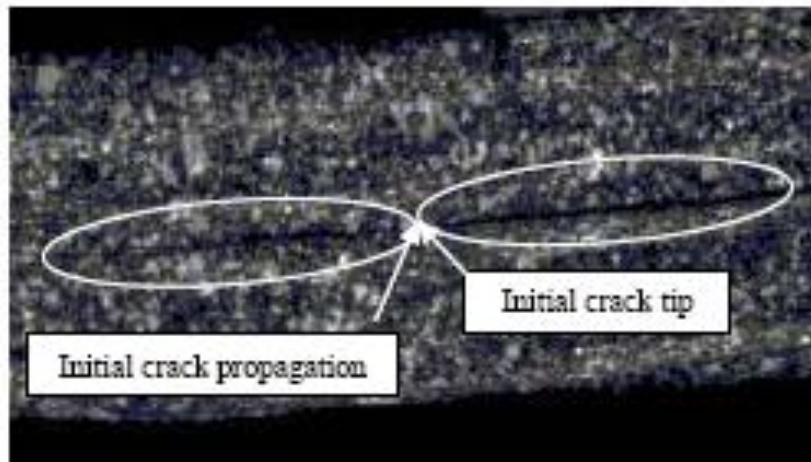


Interface Crack Growth w/ CNT



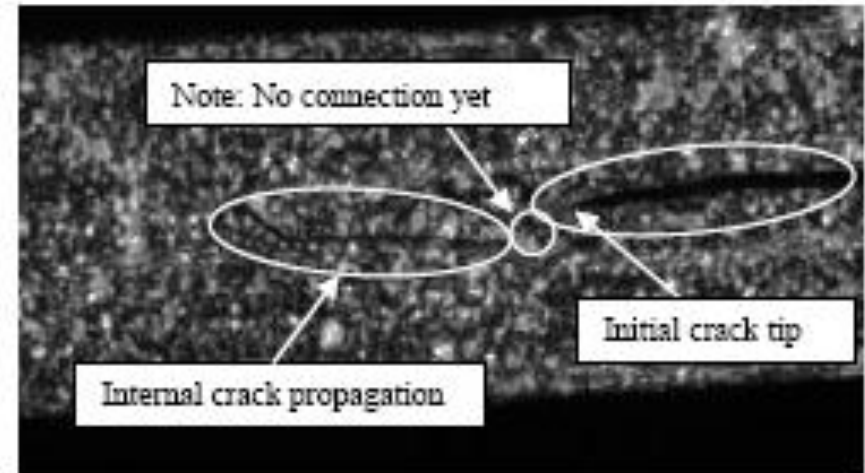
Mode II Crack Propagation

- Non-reinforced

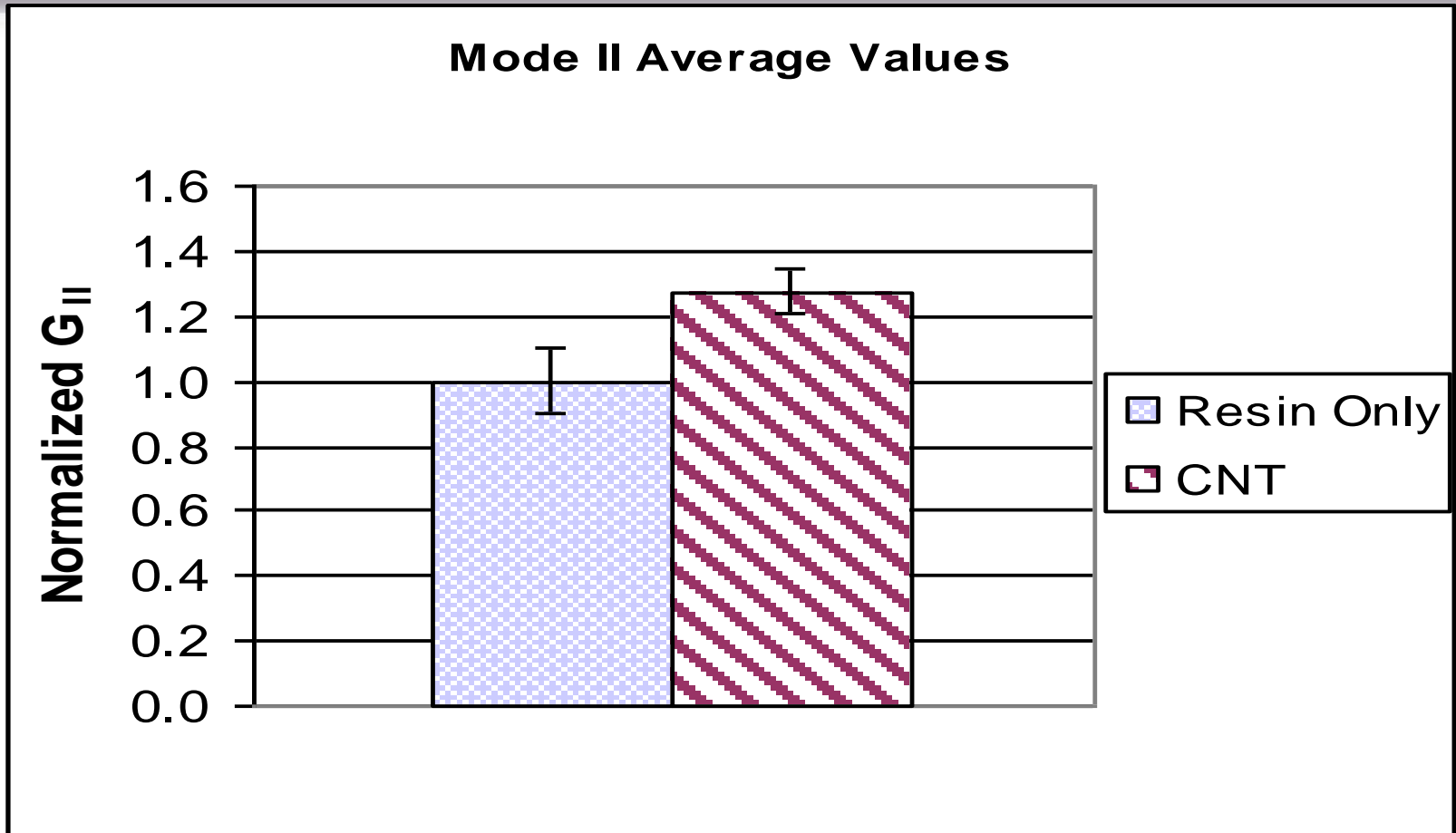


Crack grows from initial crack tip

- CNT reinforced



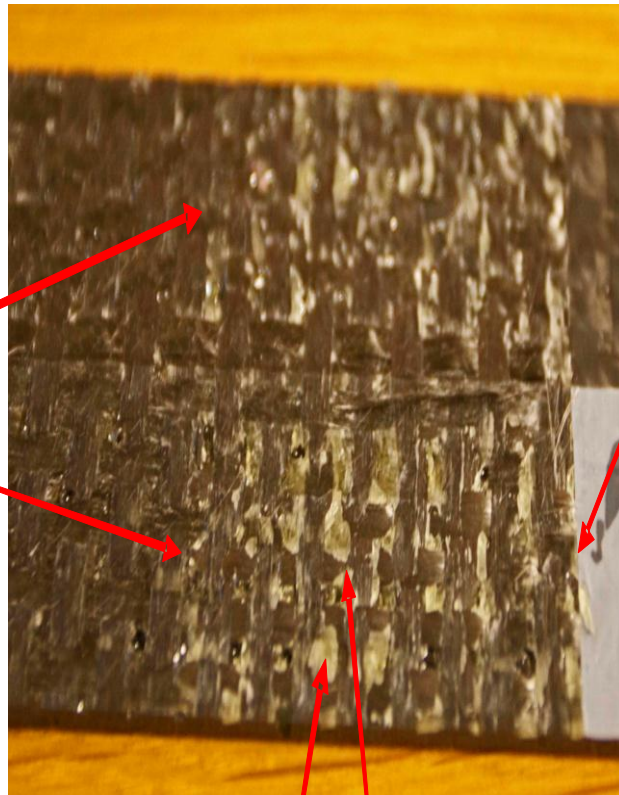
Crack begins away from initial crack site and connects to initial crack



- CNT reinforcement results in 30.5% increase in Mode II critical energy release rate (calculated via compliance method)

Dry Beam with and without CNT

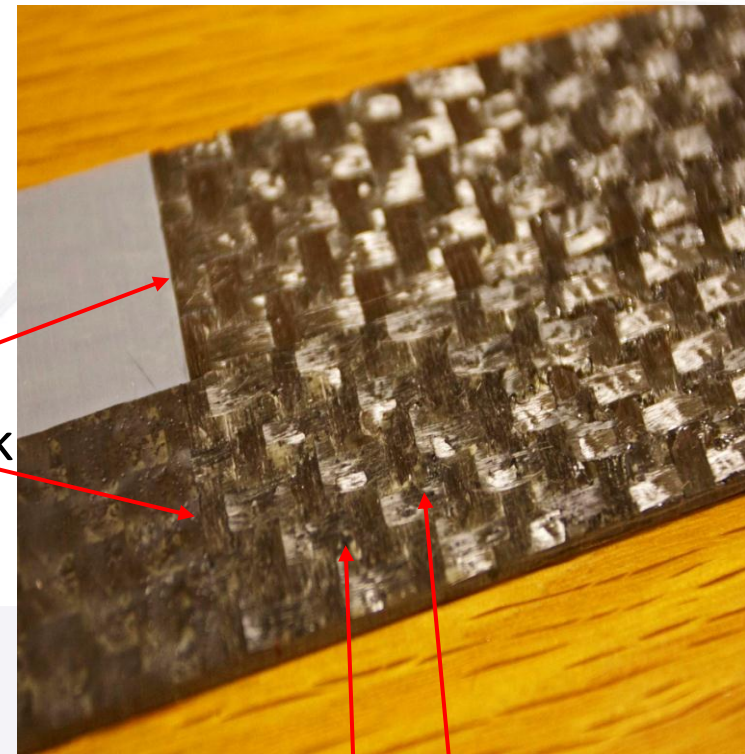
- w/o CNT



end
of
crack

Broken resin

w/ CNT



Pre-
Crack

Pre-
crack

Broken carbon fibers



Failure under Dry Impact

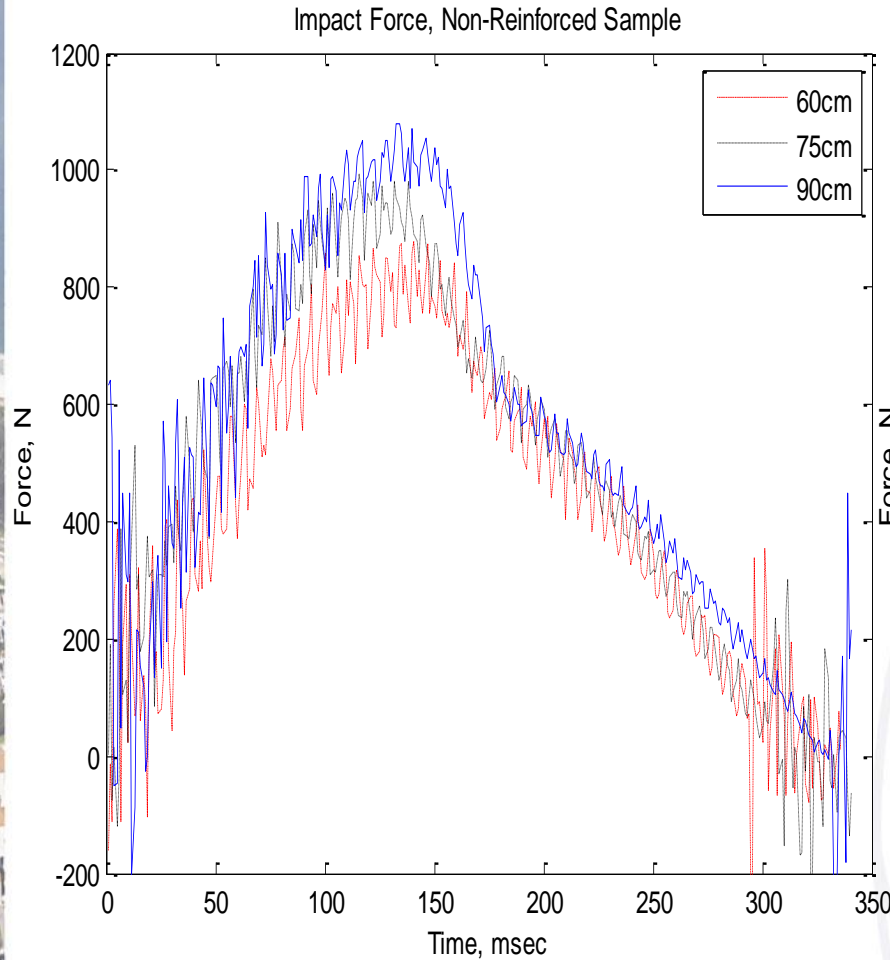
- CNTs-reinforced failed at higher impact energy
- No significant improvement for CNFs-reinforced samples over non-reinforced samples
- Failure defined as crack growth to the center of the beam

	90cm height
CNTs-reinforced	9.5mm (no failure at this impact height)
CNFs-reinforced	66% failure, 10mm for non-failure samples
Non-reinforced	66% failure, 12mm for non-failure samples

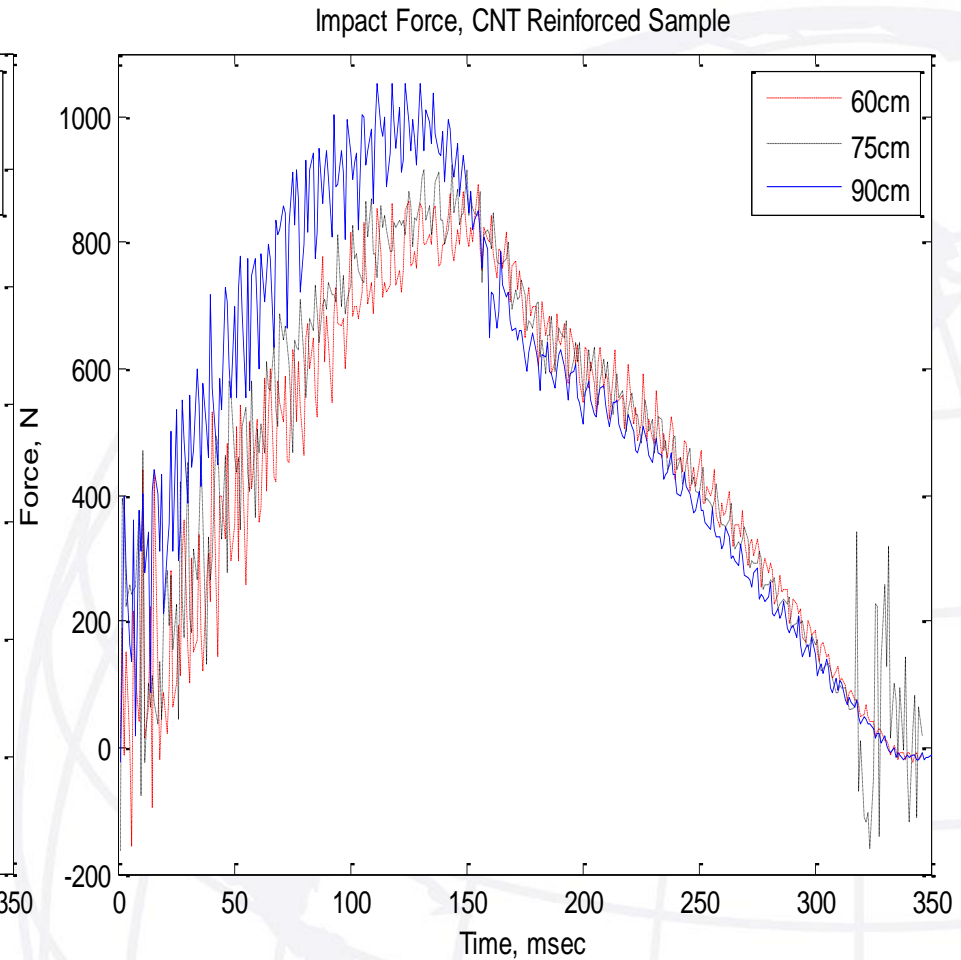


Water-backed air impact on beams

Impact force w/o CNT



Impact force w/ CNT

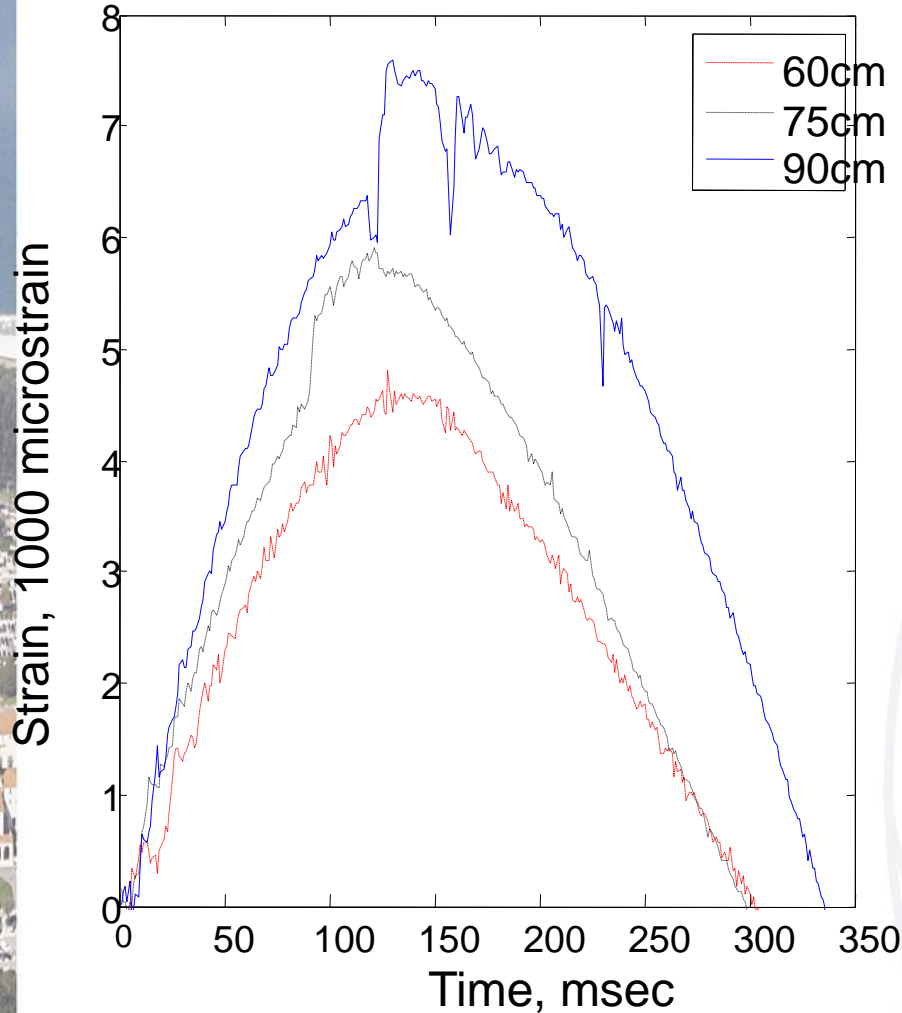




Water-backed air impact on beams

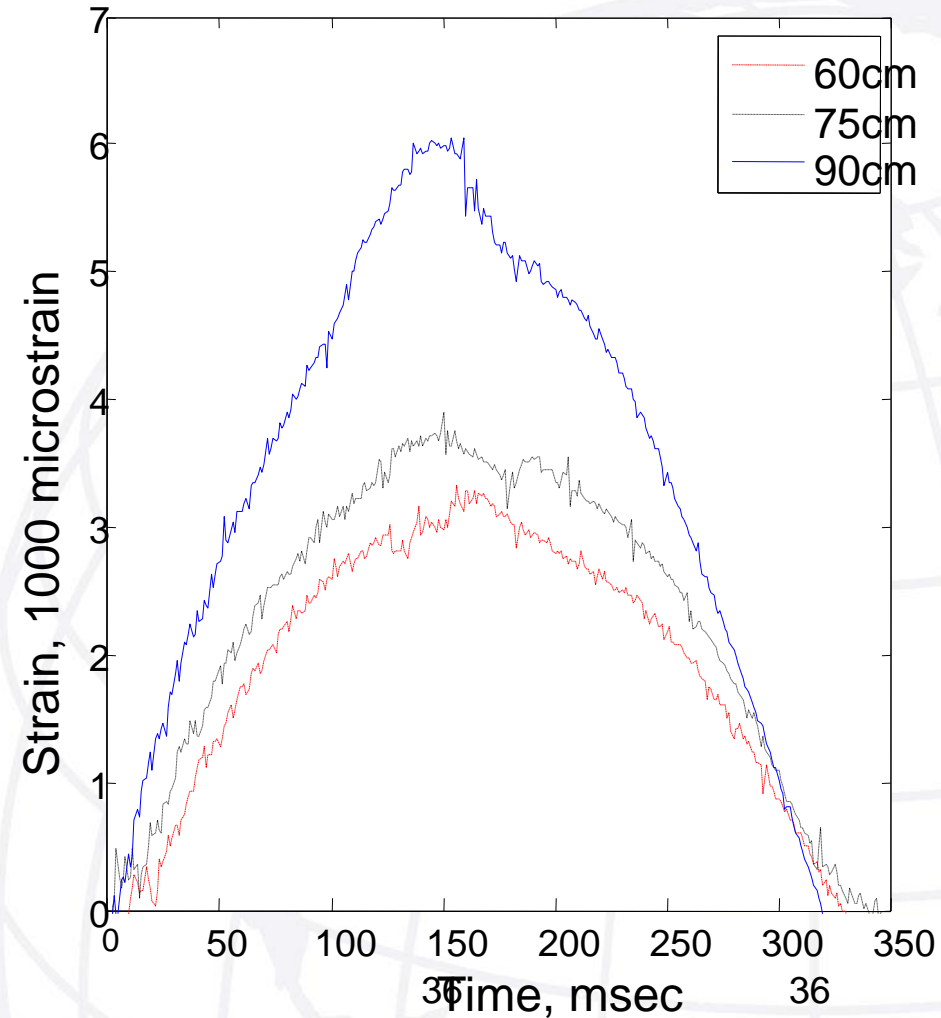
Strain w/o CNT

Strain Data, Non-Reinforced Sample

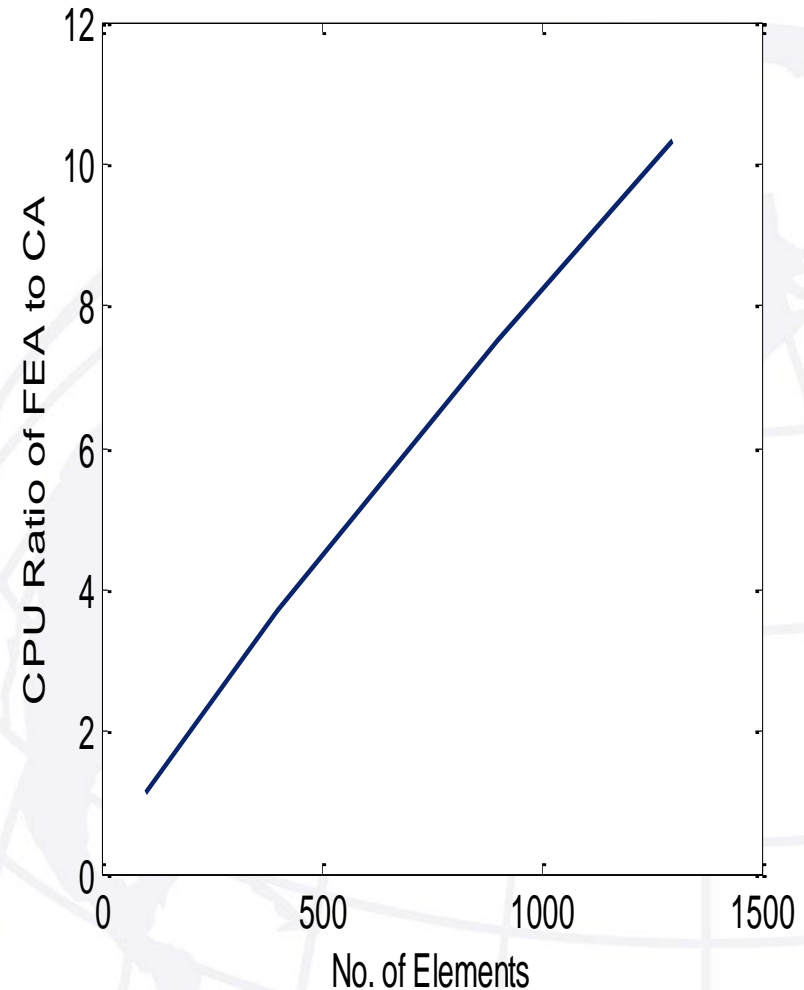
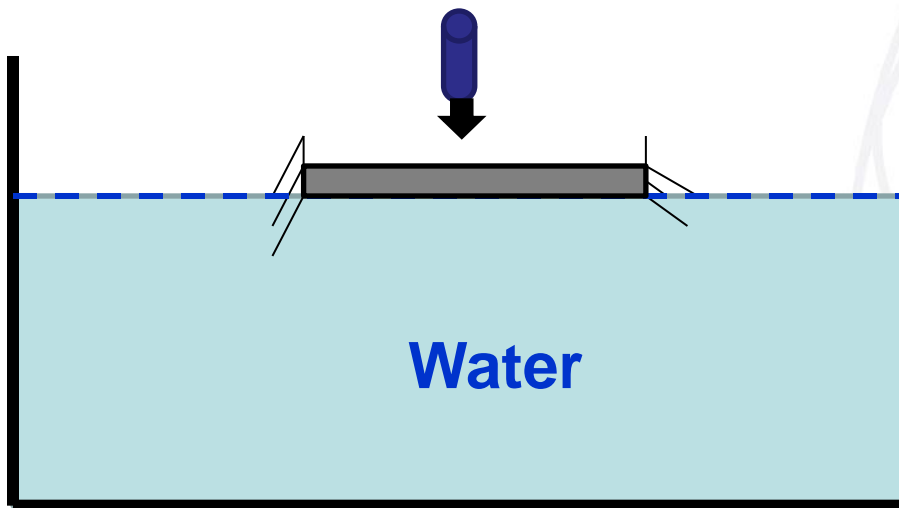


Strain w/ CNT

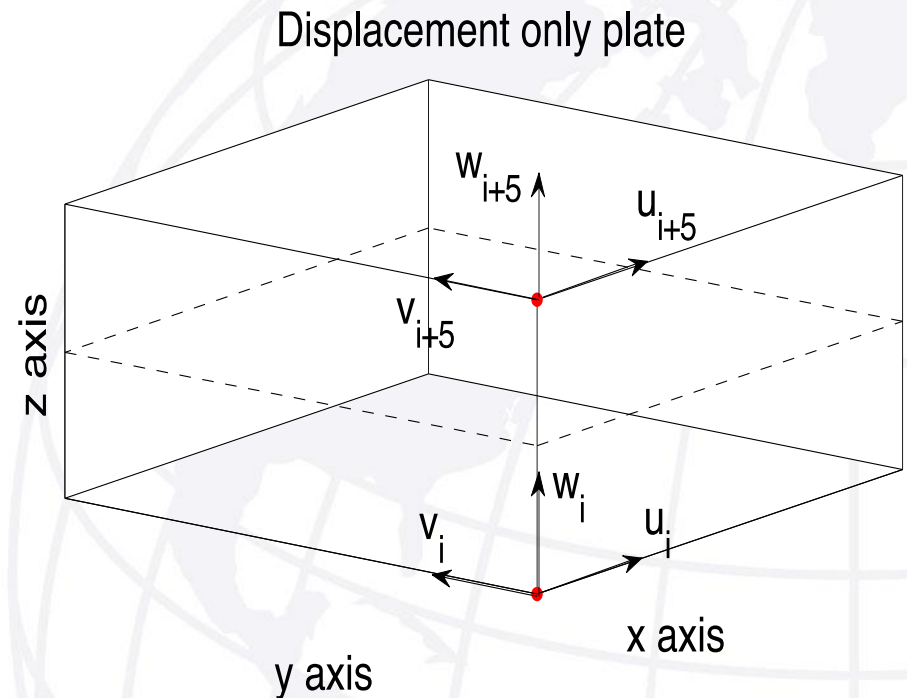
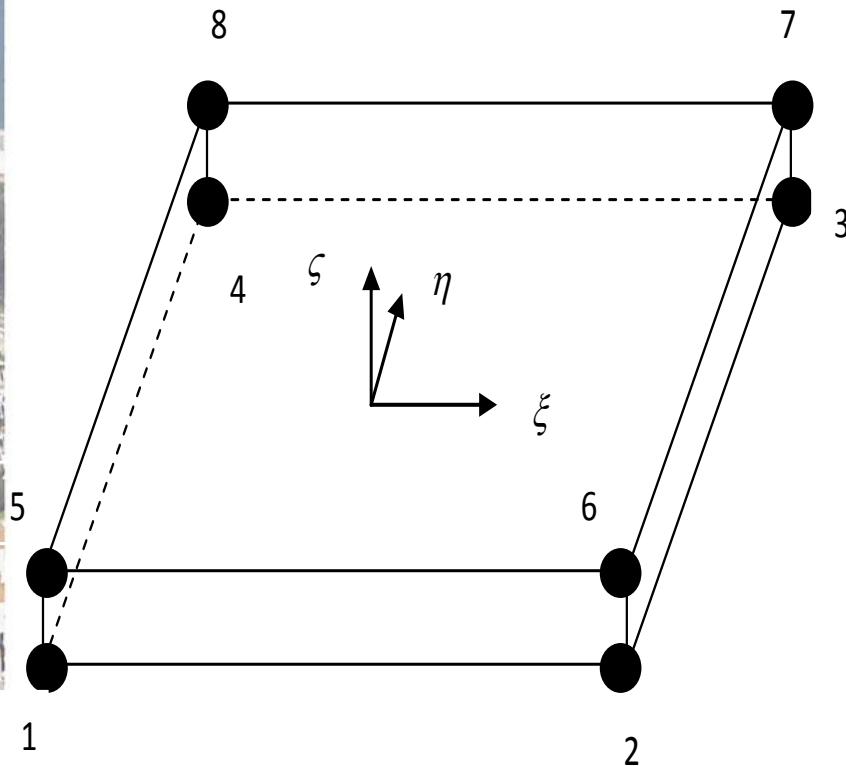
Strain Data, CNT Reinforced Sample



- Developed 2-D and 3-D models
- Structure: CG- or DG-FEM
- Fluid: FEM, LBM, CA
- Fluid-Structure Interaction
- Fluid analysis is the major computational cost.

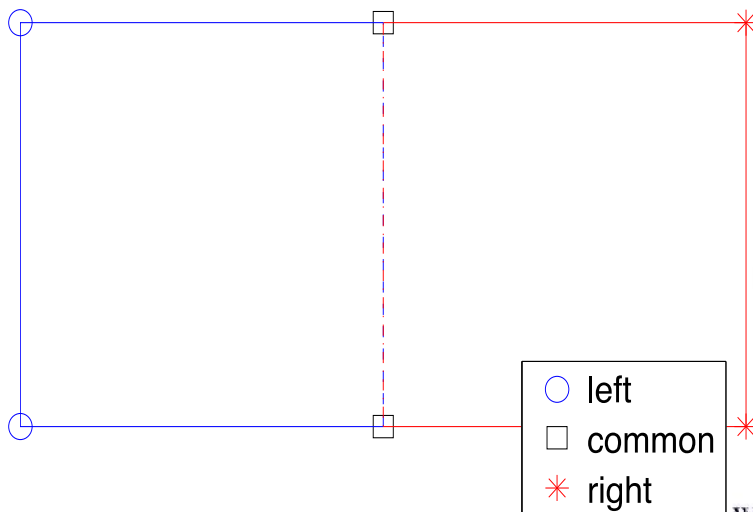


- Shell element with displacement DOFs and no rotational DOFs
- Easy to model multiple layers through thickness

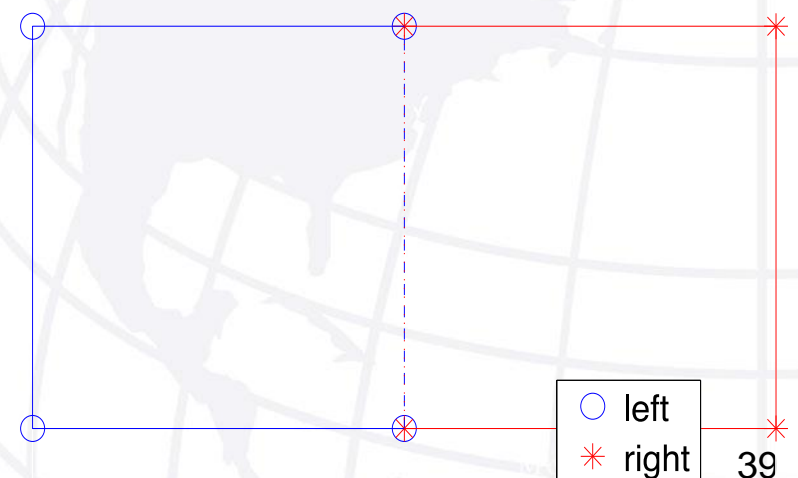


- Continuous Galerkin (CG) as well as Discontinuous Galerkin (DG) formulations were used.
- DG is useful to model failure along element interface such as delamination.

Continuous Element Connectivity

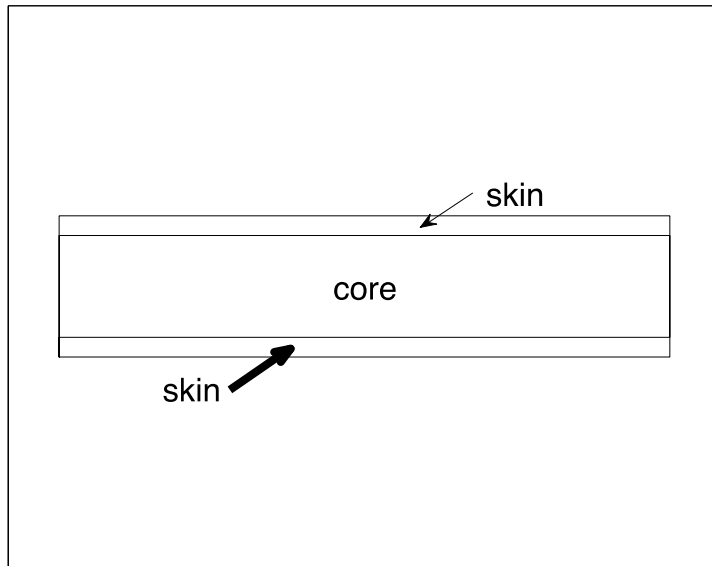


Discontinuous Element Connectivity

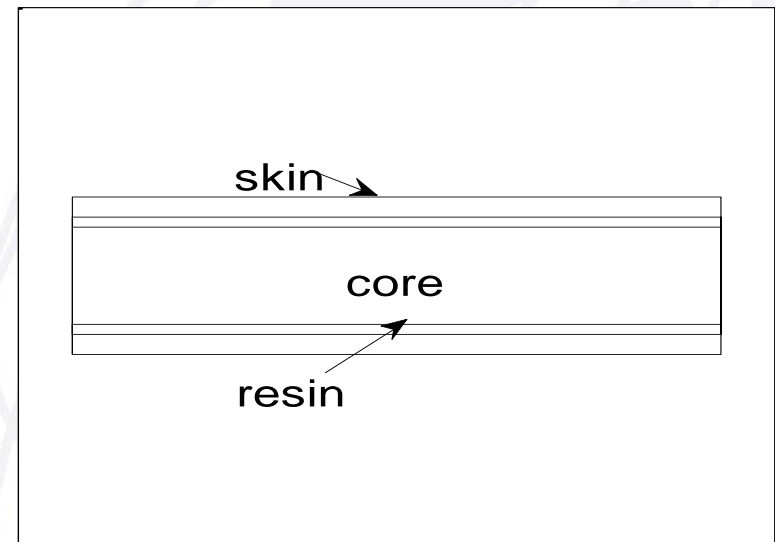


- Effect of resin layers in numerical modeling

Three layer plate model

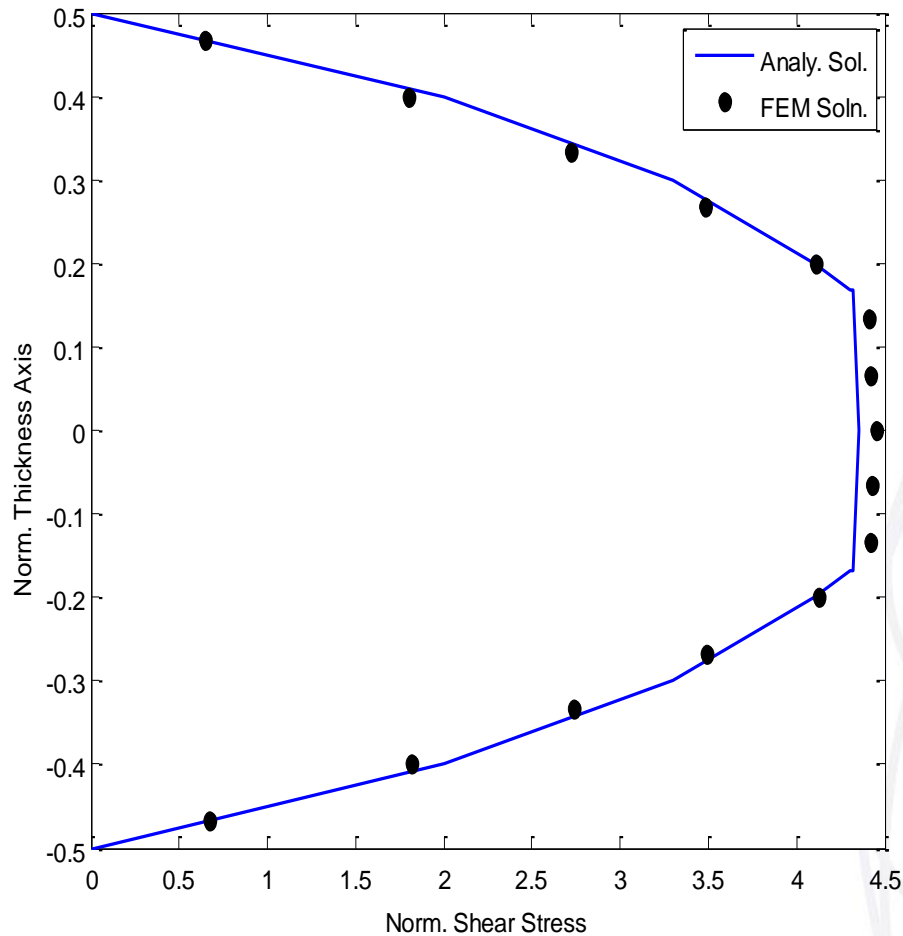


Five layer plate model

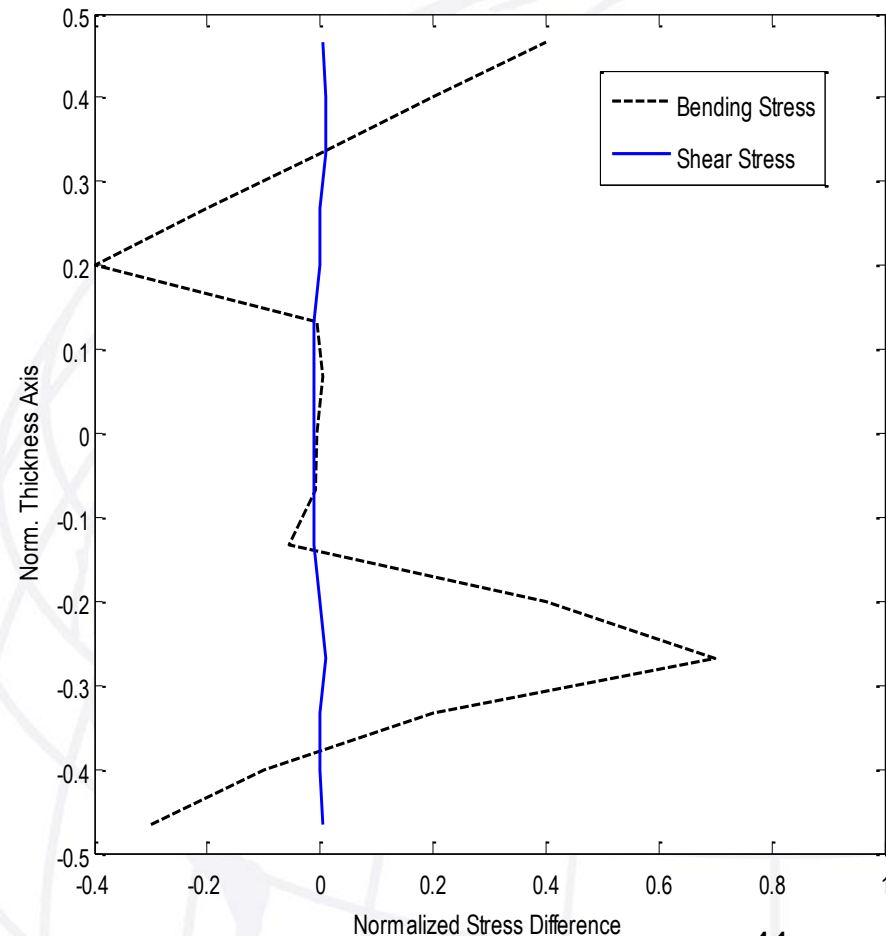


- 0/90/0 layers

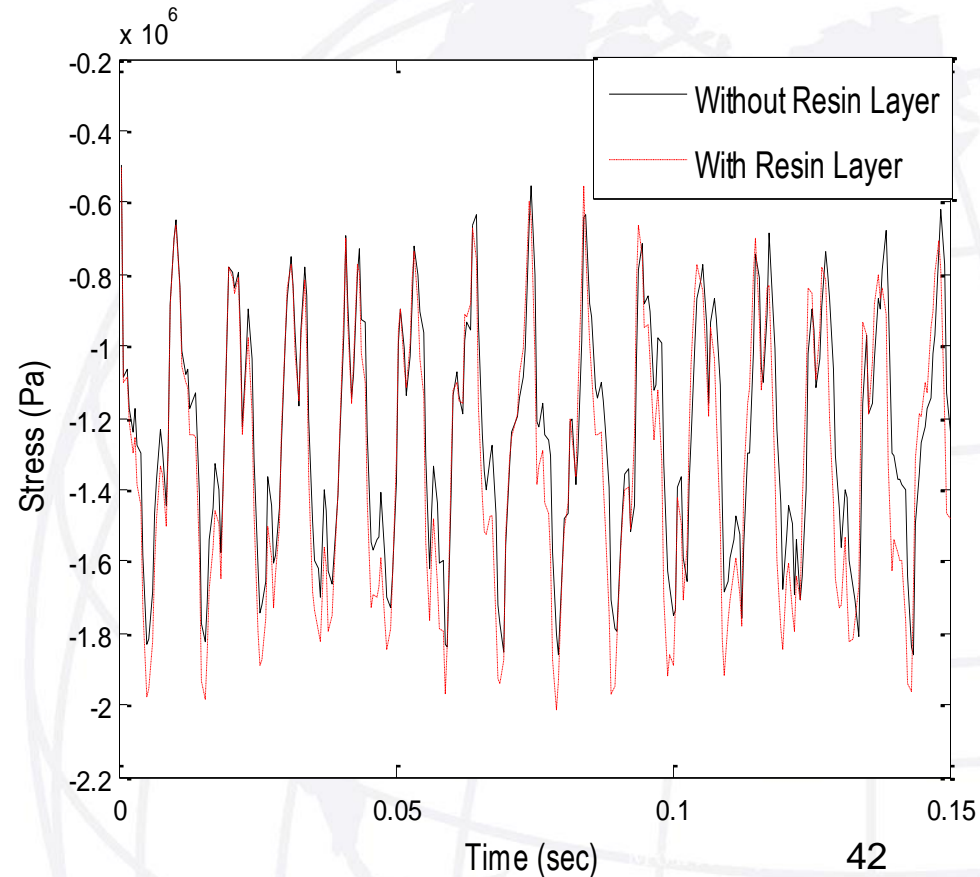
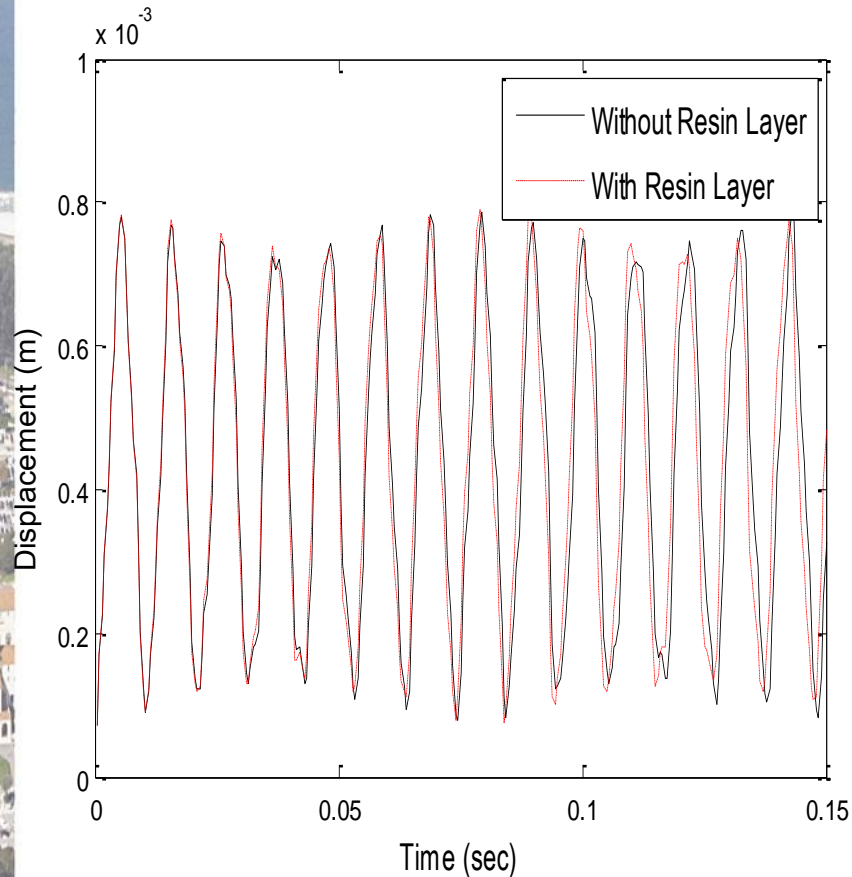
Transv. Shear Stress



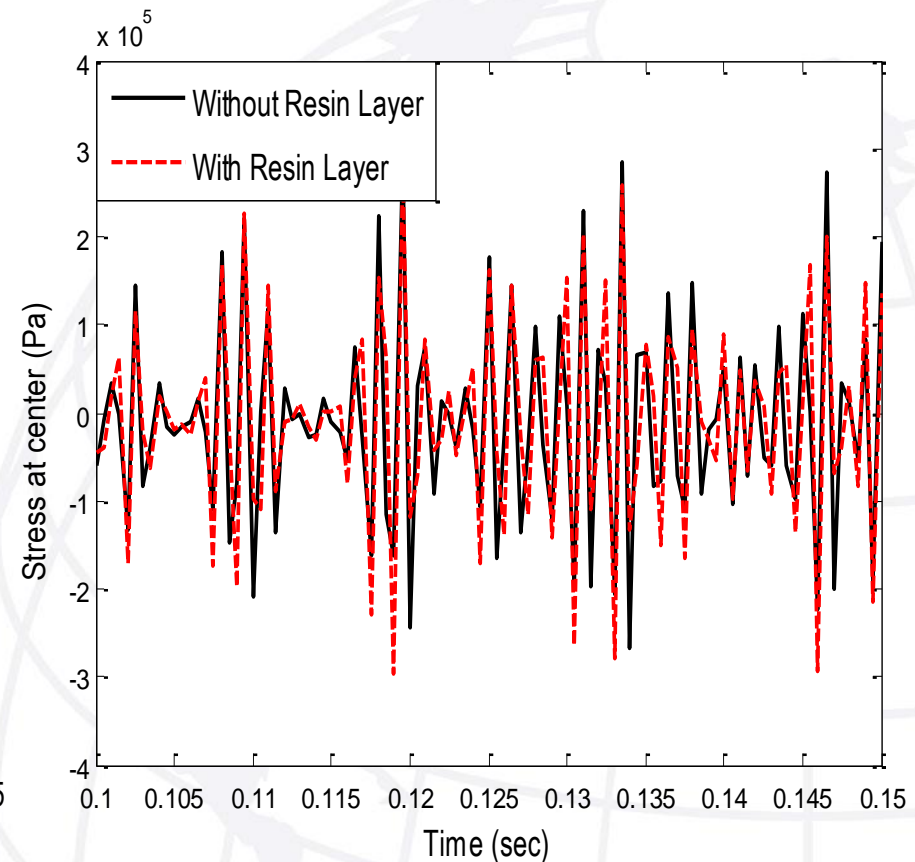
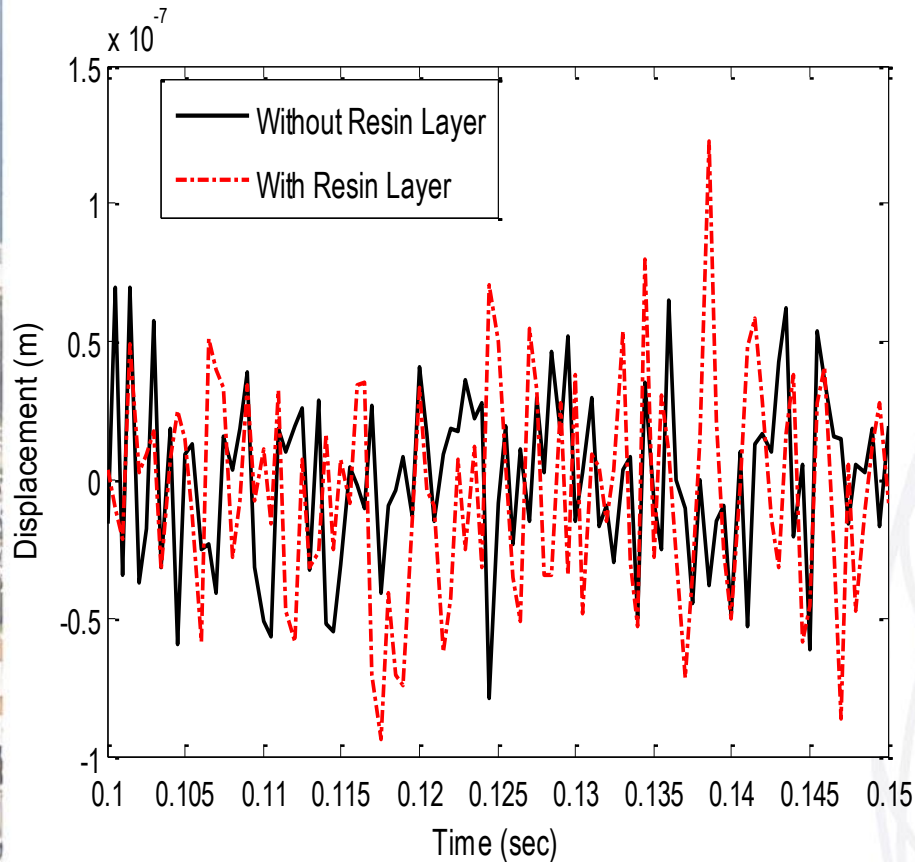
Diff. of w/ & w/o resin layer



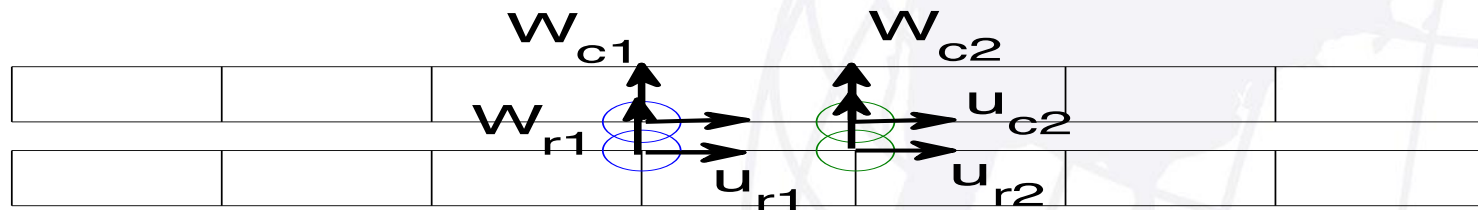
- Comparison between with and without resin layers



- Comparison between with and without resin layers

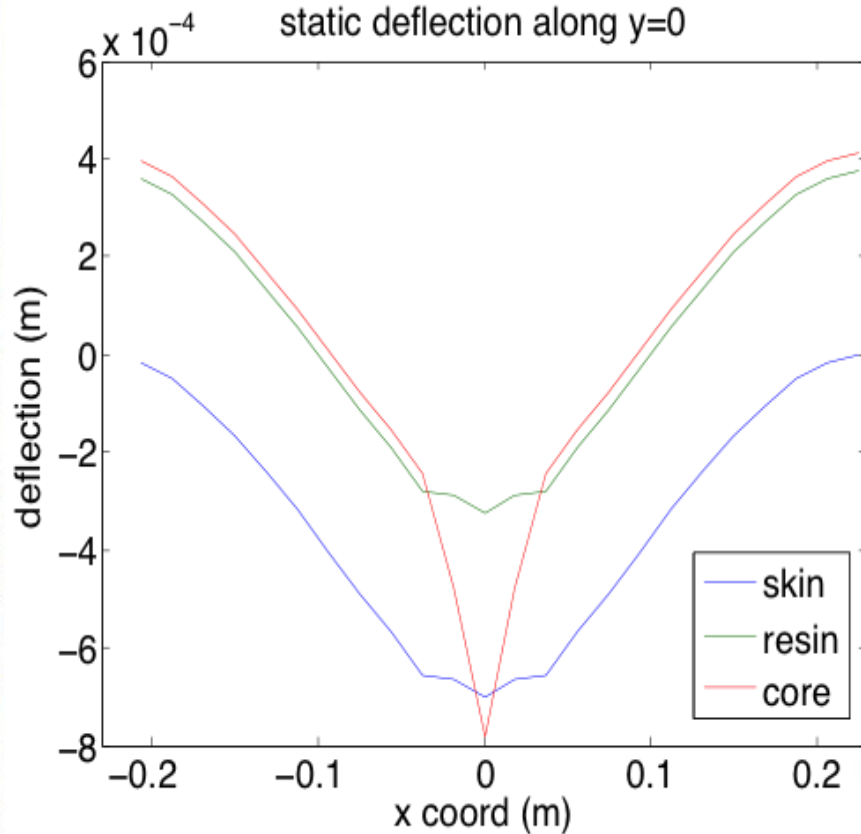


- CG: Reduced modulus of resin layer
- DG: Separation of resin/skin interface
 - Partial (tangential) disconnection
 - Full (both normal and tangential) disconnection

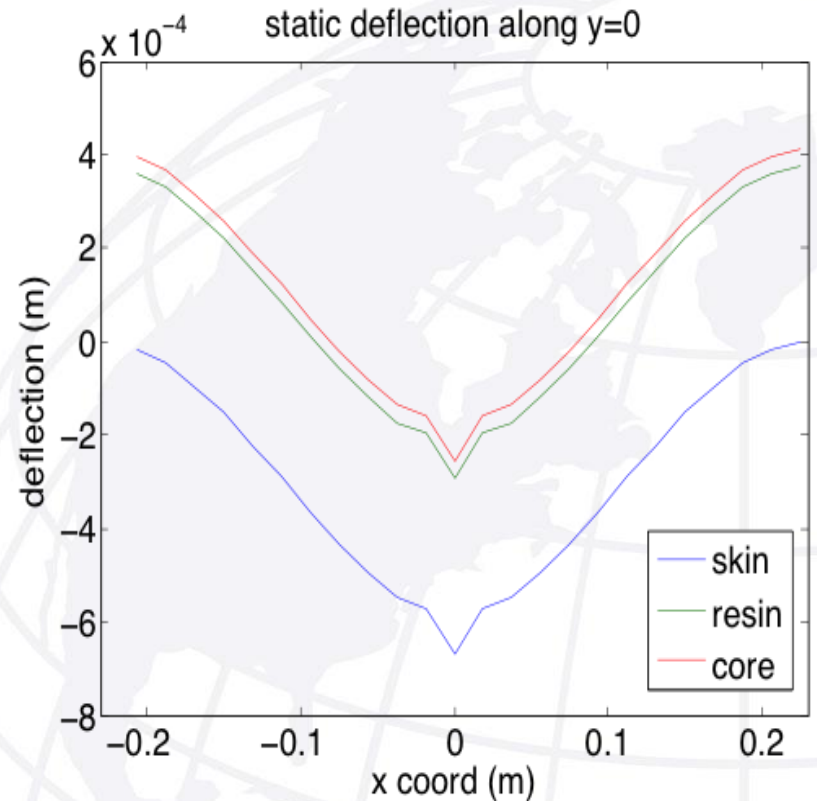


Disconnection Model with DG

- Full Disconnection

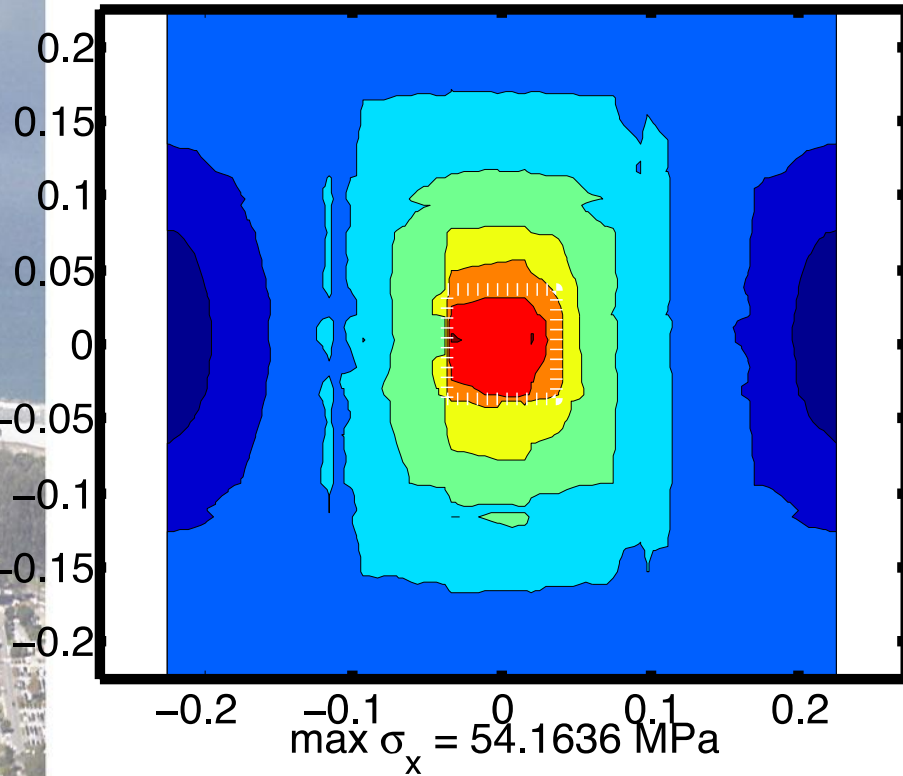


- Partial Disconnection



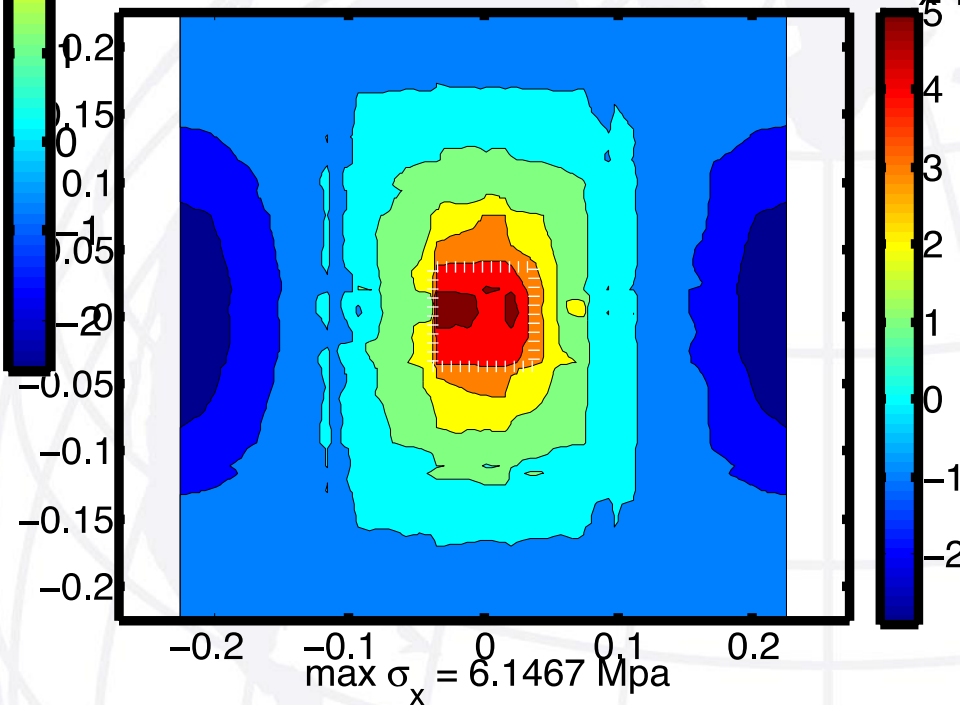
Full Disconnection with DG

σ_x skin top, with resin layer



$\times 10^7$

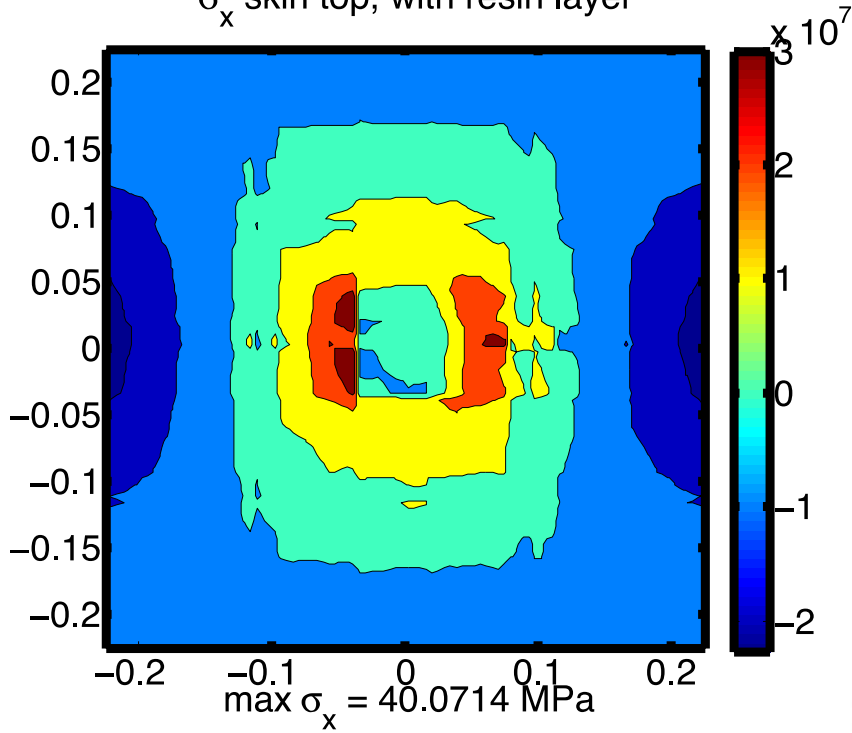
σ_x resin top



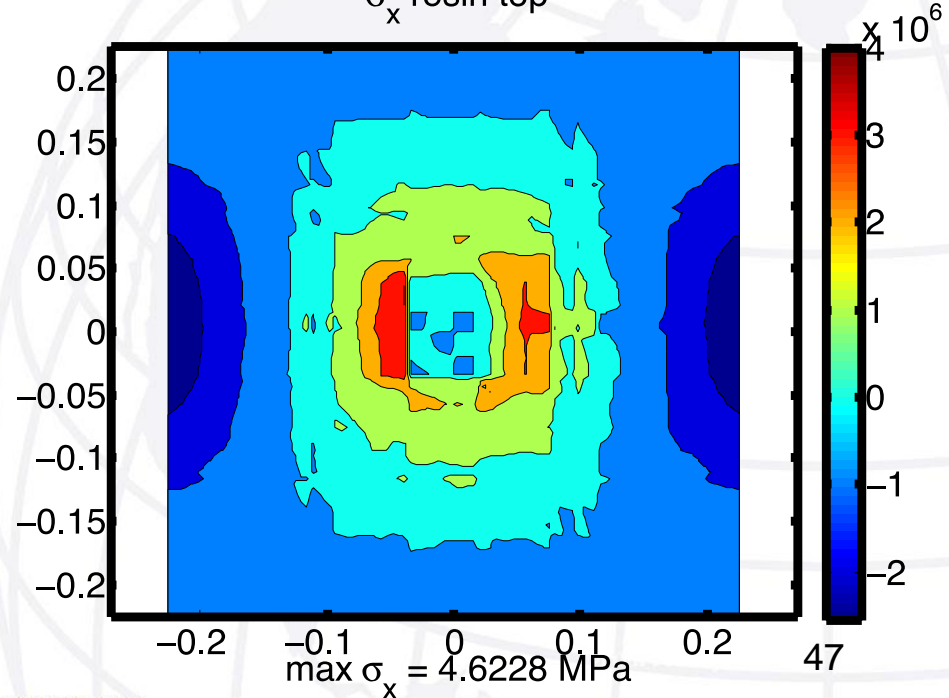


Partial Disconnection with DG

σ_x skin top, with resin layer



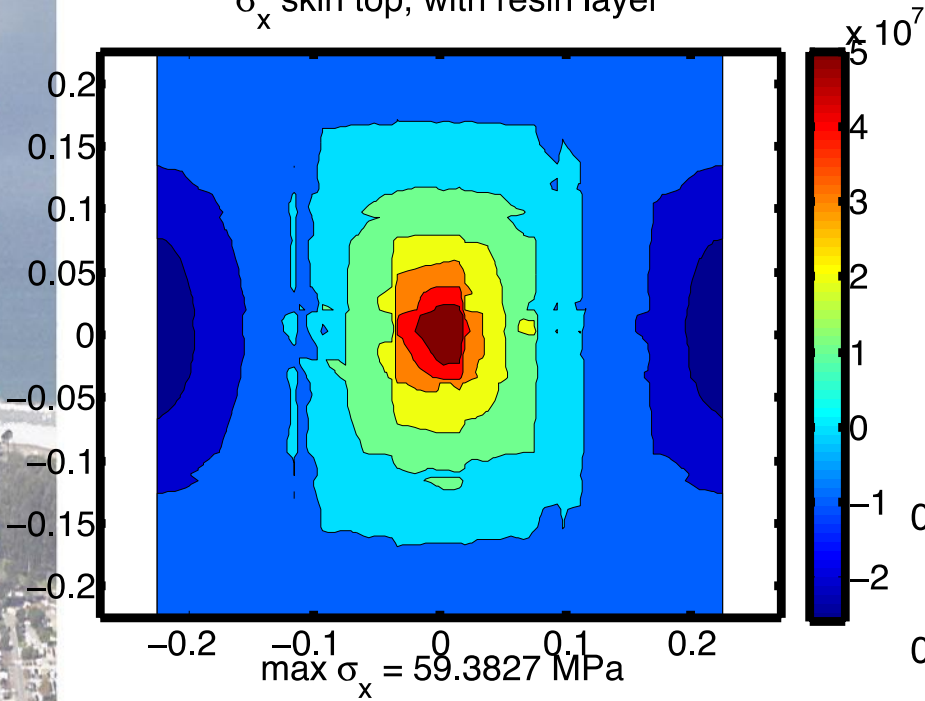
σ_x resin top



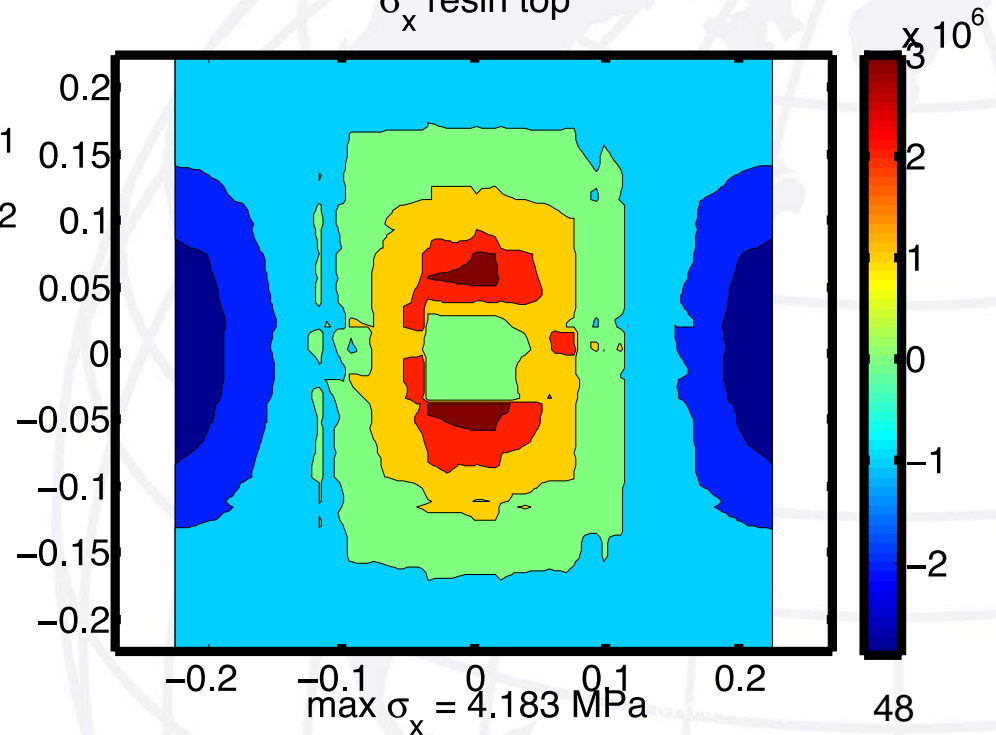


Reduced Modulus with CG

σ_x skin top, with resin layer



σ_x resin top



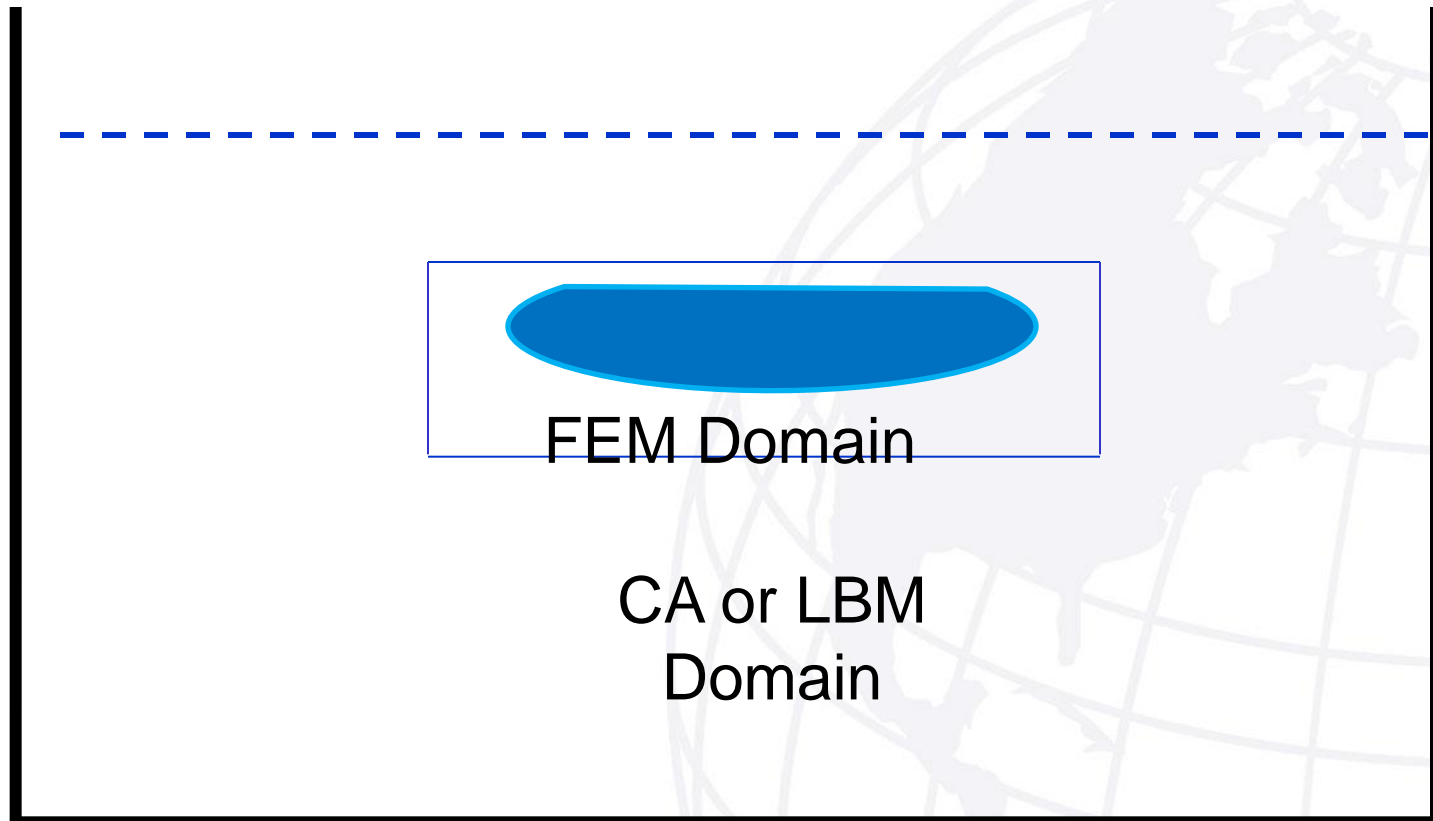


Delamination in Composite

- Comparison of three different models

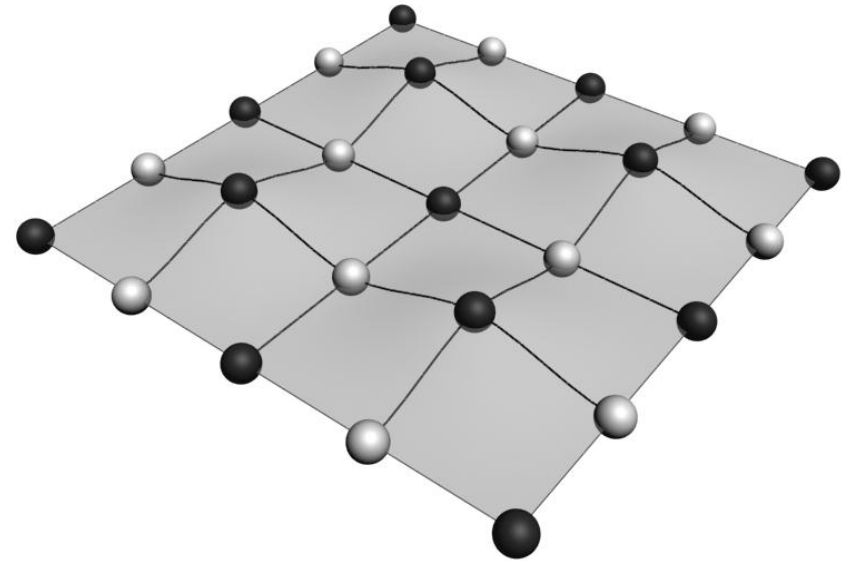
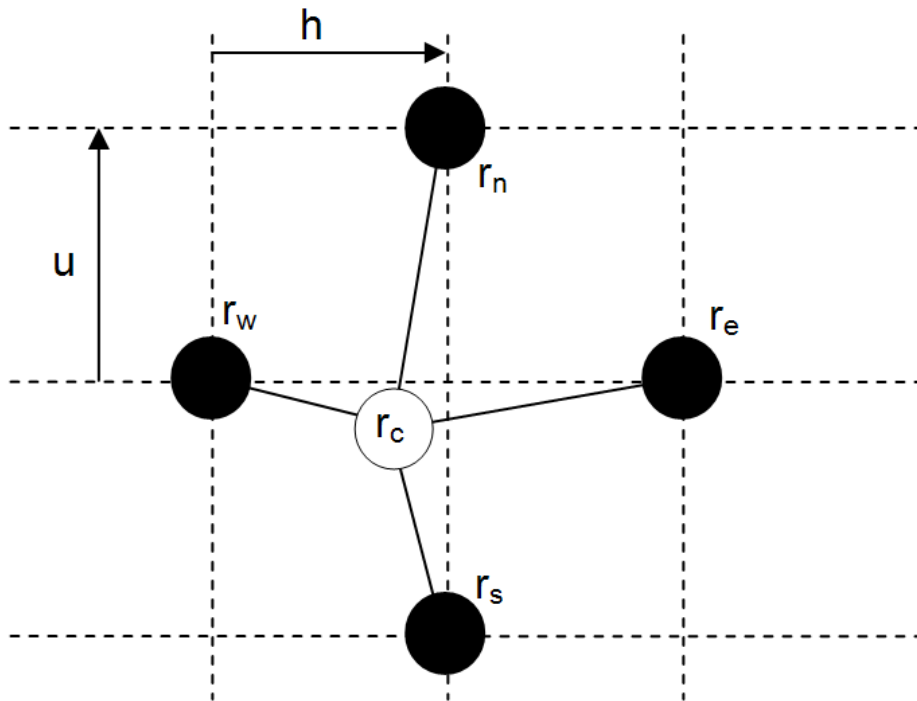
	Undamaged	Full Disconnection	Partial Disconnection	Reduced Modulus
	Max. stress Location	Max stress Location	Max stress Location	Max stress Location
Skin	center	center	zone edge	center
Core	center	center	zone edge	center
Resin top	center	center	zone edge	zone edge
Resin bottom	center	center	zone edge	zone edge

- Fluid Domain: FEM, CA, LBM



CA Rule for 2-D Wave Equation

$$r_c(t + \Delta t) = \frac{r_e(t) + r_w(t) + r_n(t) + r_s(t) - 2r_c(t)}{2}$$



- CA rule for 3-D

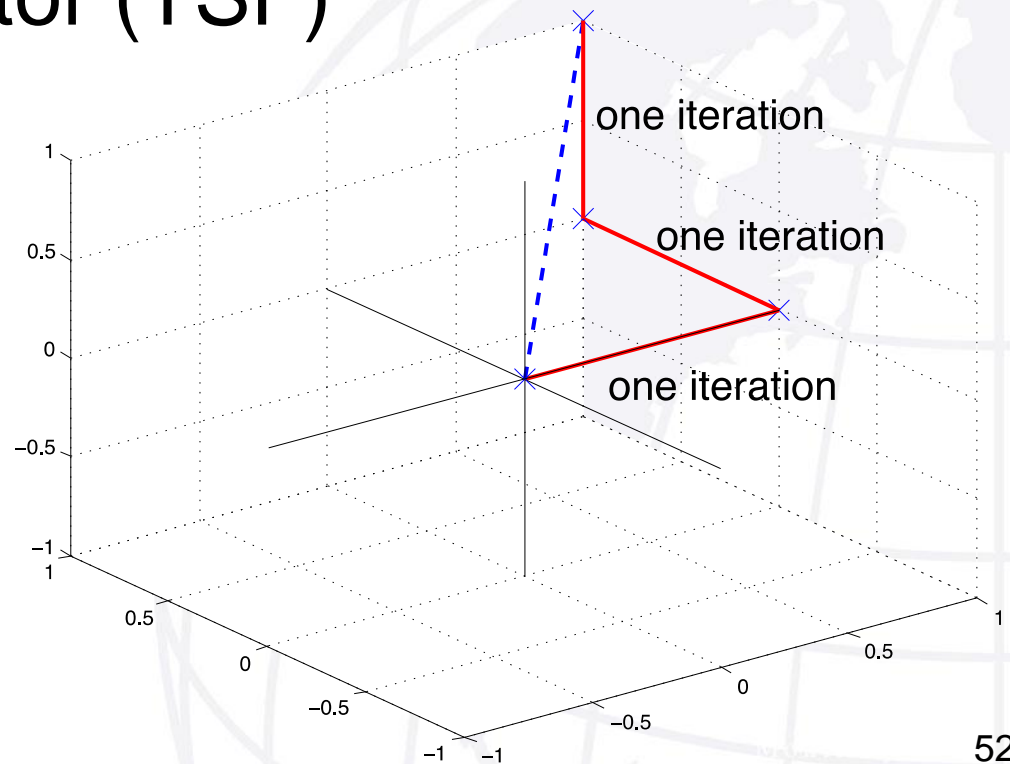
$$\phi(C,t+1) = (\phi(N,t) + \phi(S,t) + \phi(E,t) + \phi(W,t) + \phi(F,t) + \phi(B,t) - 3\phi(C,t-1)) / 3$$

- Time Scale Factor (TSF)

$$3TSF = \frac{dx\sqrt{3}}{c}$$

$$TSF = \frac{dx\sqrt{3}}{3c}$$

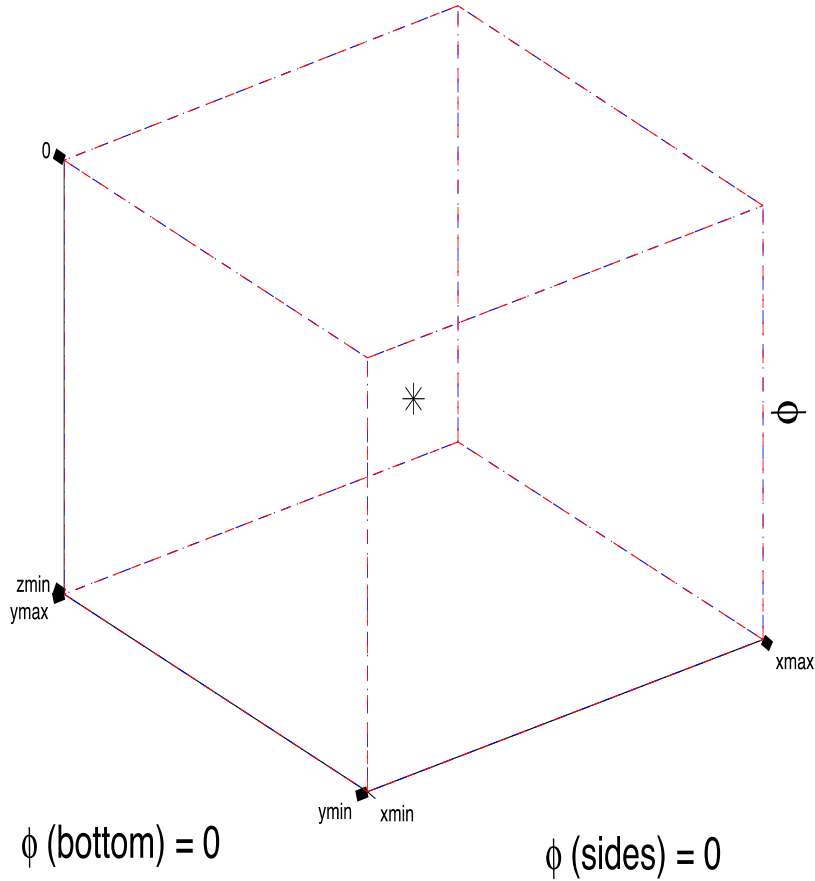
$$TSF = \frac{dx}{c\sqrt{3}} = dt$$



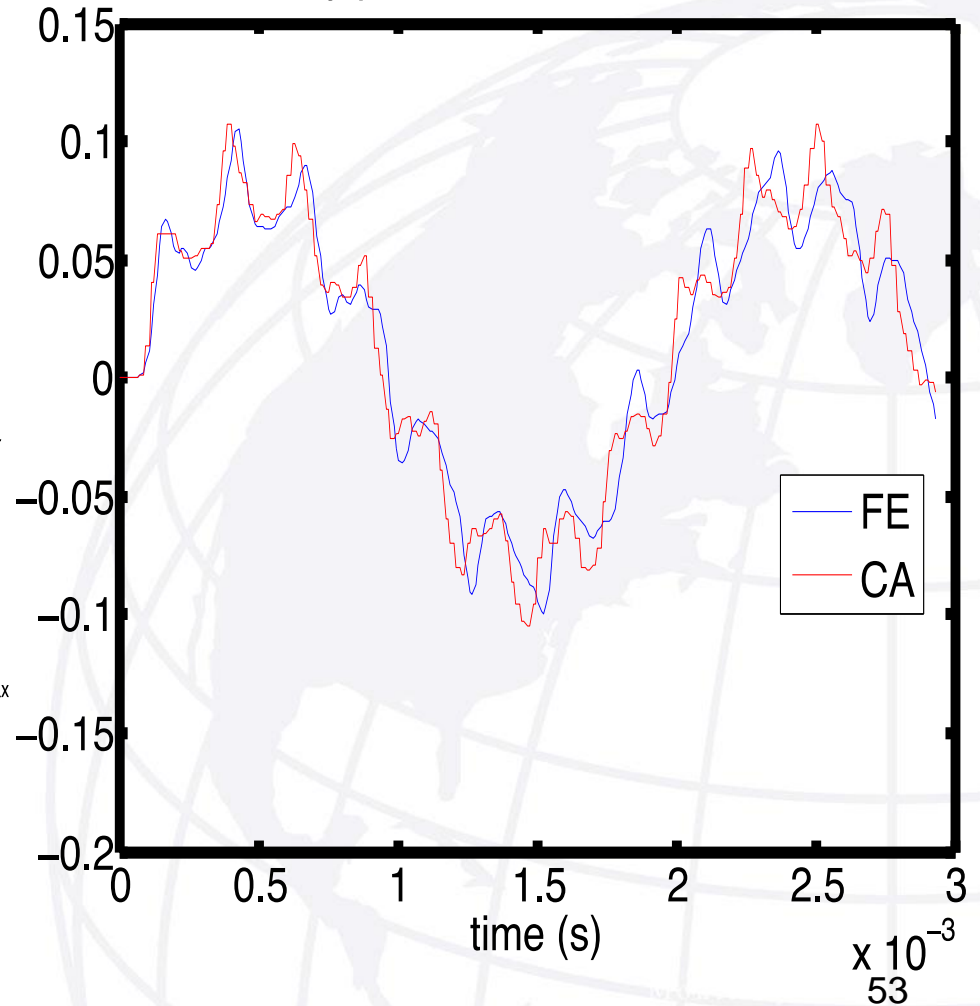


Comparison of CA and FEM

$\phi(x,y,0,t)$ specified

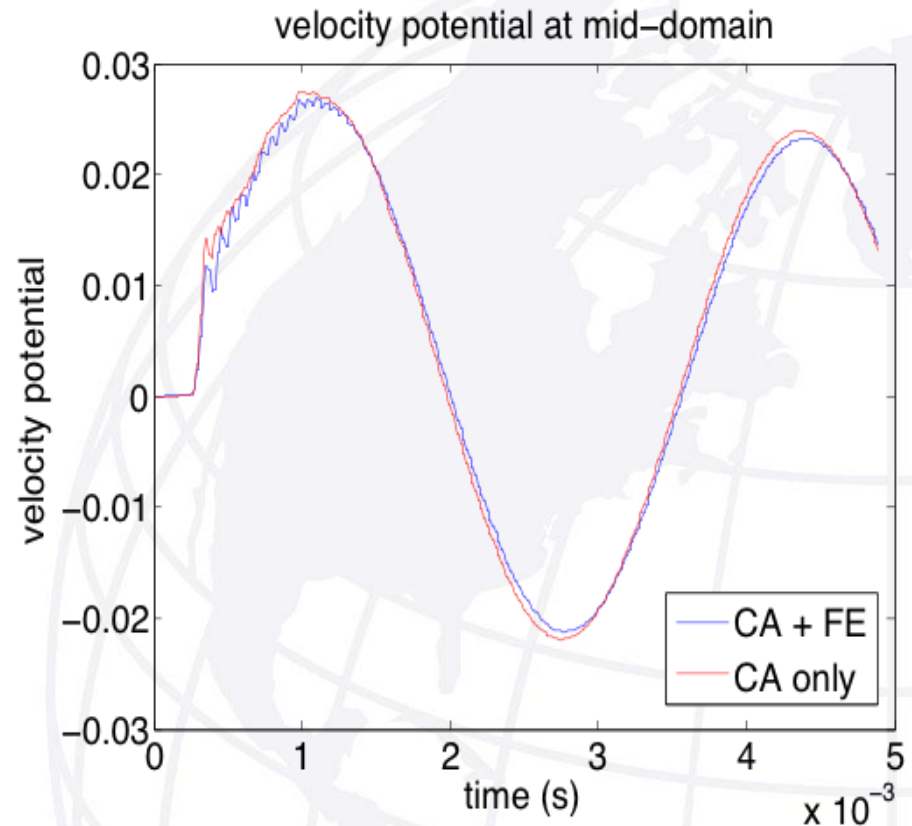
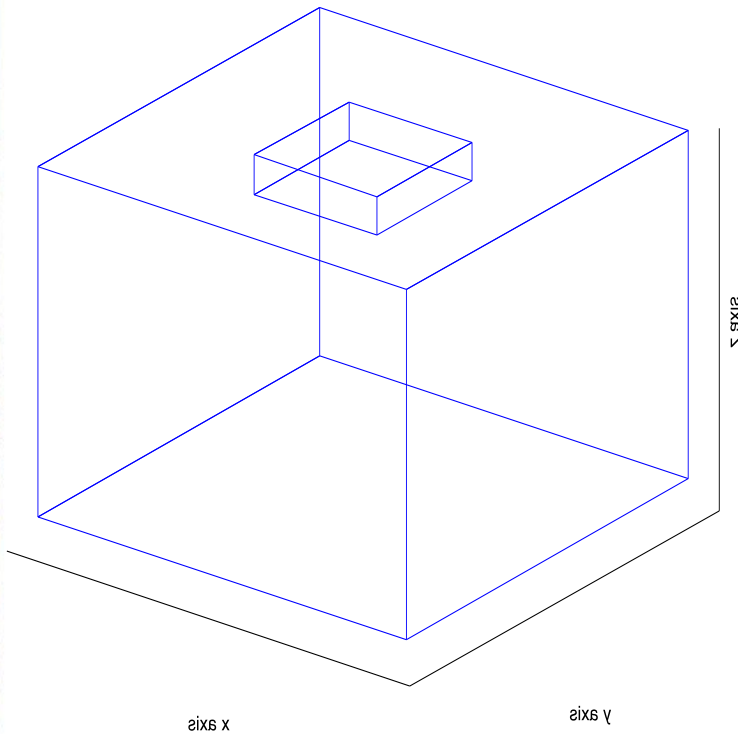


velocity potential at center of domain



- Comparison FE inside CA vs. CA alone

nismob stamotus 16lulleo nirtiw nismob tnemele etinit



- Classical LBM (CLBM)

$$f_i(\vec{x} + \vec{e}_i \Delta x, t + \Delta t) - f_i(\vec{x}, t) = \Omega_i(f(\vec{x}, t)) \quad (i = 0, 1, \dots, n)$$

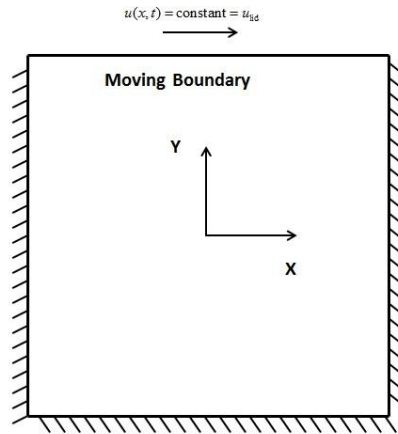
- $f_i(\vec{x}, t)$: probability of finding a particle at lattice site \vec{x} and time t , which moves along the i -th lattice direction with the local particle velocity \vec{e}_i .

- FE-Based LBM (FELBM)

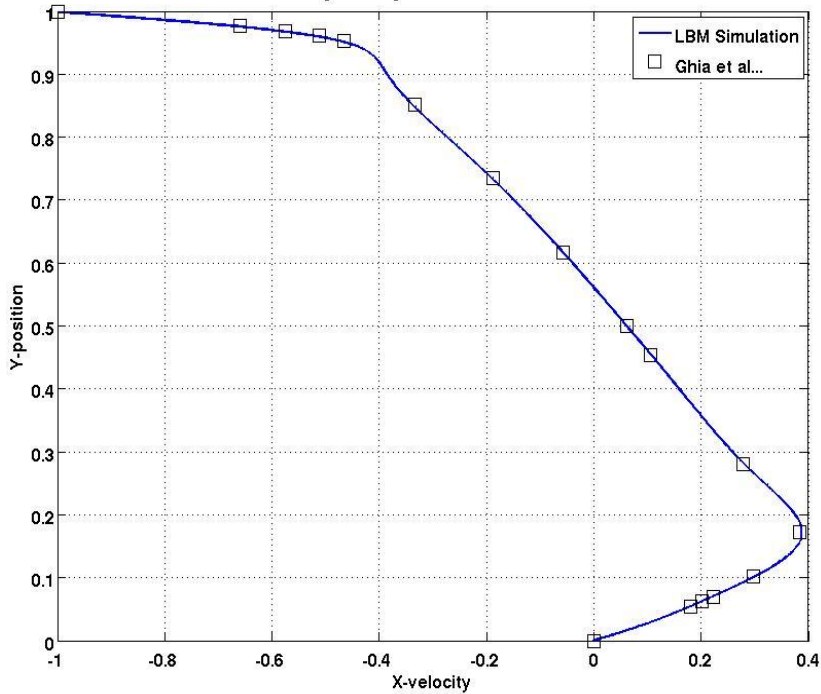
$$\frac{\partial f_\alpha}{\partial t} + \vec{e}_\alpha \cdot \nabla f_\alpha + \frac{1}{\tau} (f_\alpha - \tilde{f}_\alpha) = 0$$



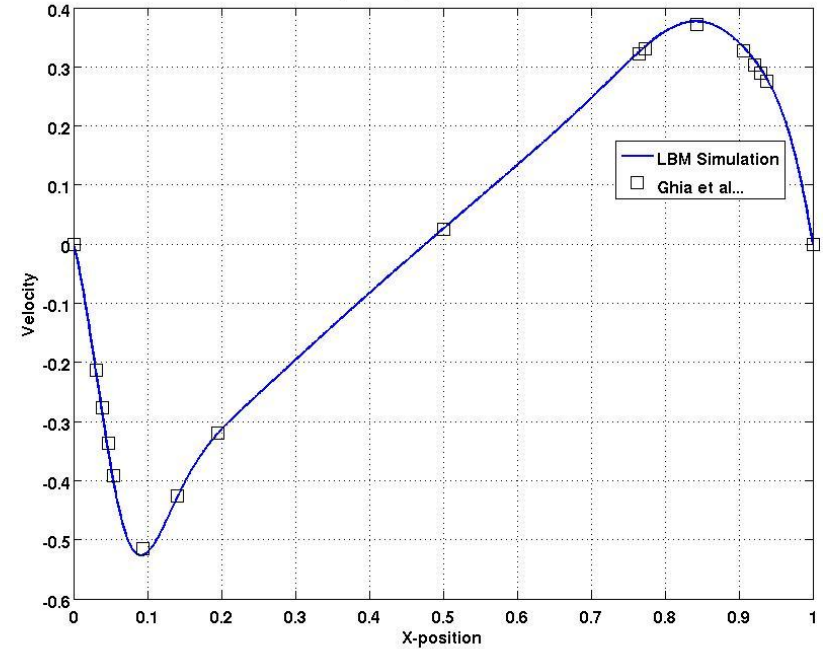
Lid-Driven Cavity

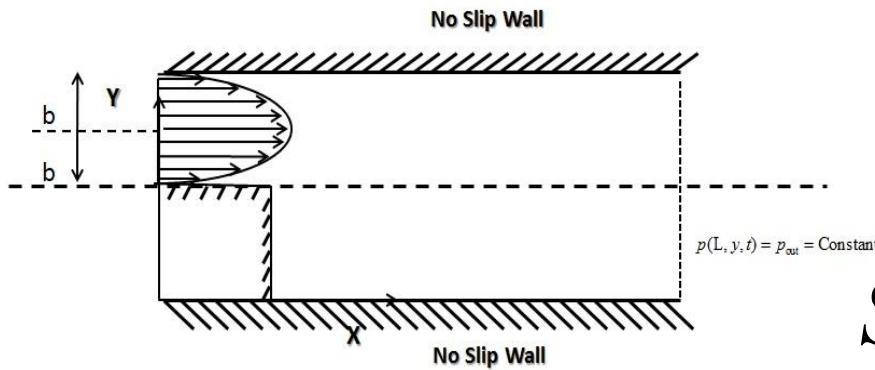


X-velocity Comparison to Benchmark

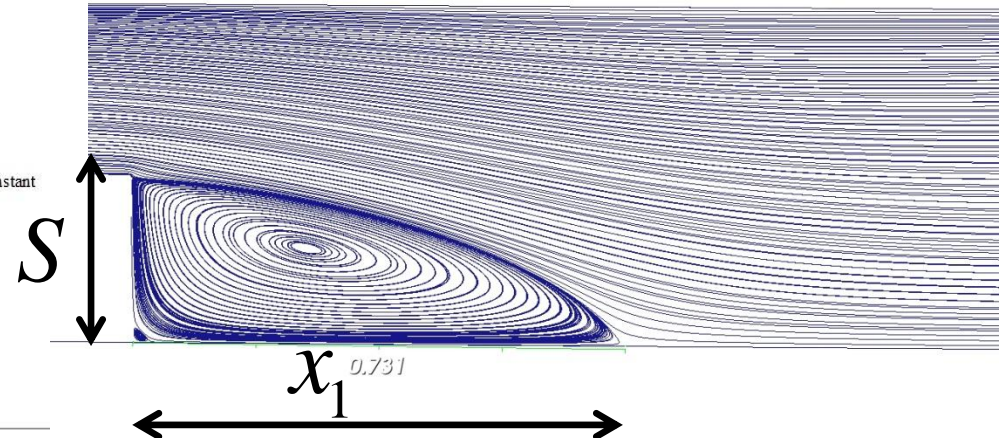


Y-Velocity Comparison to Benchmark

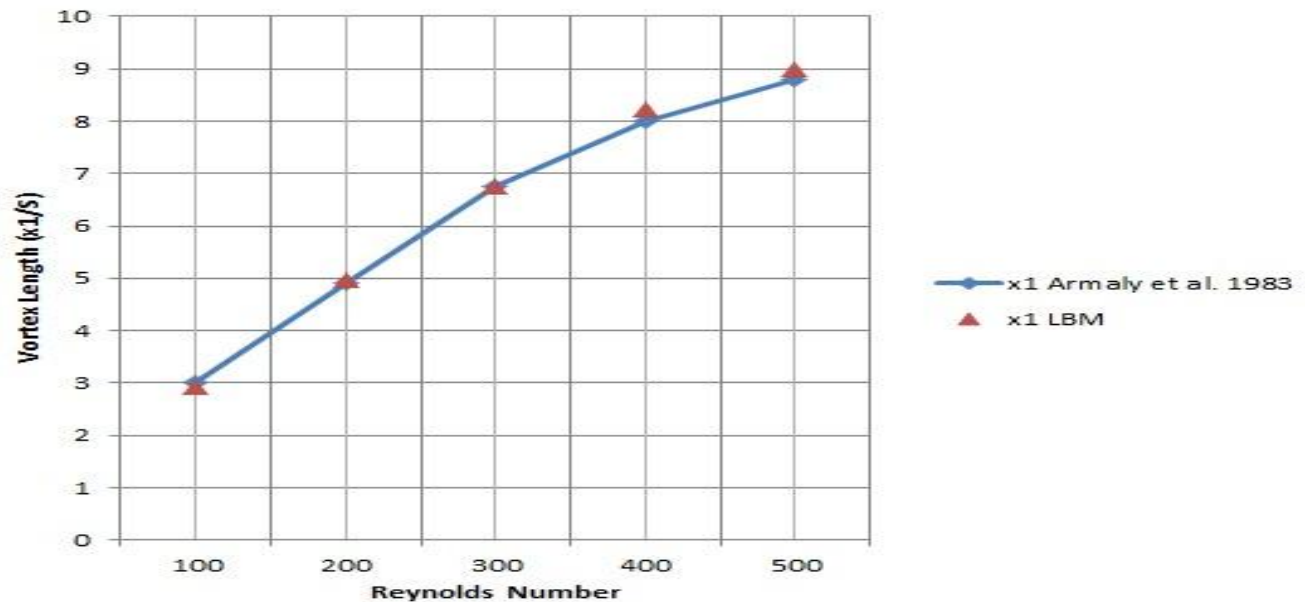




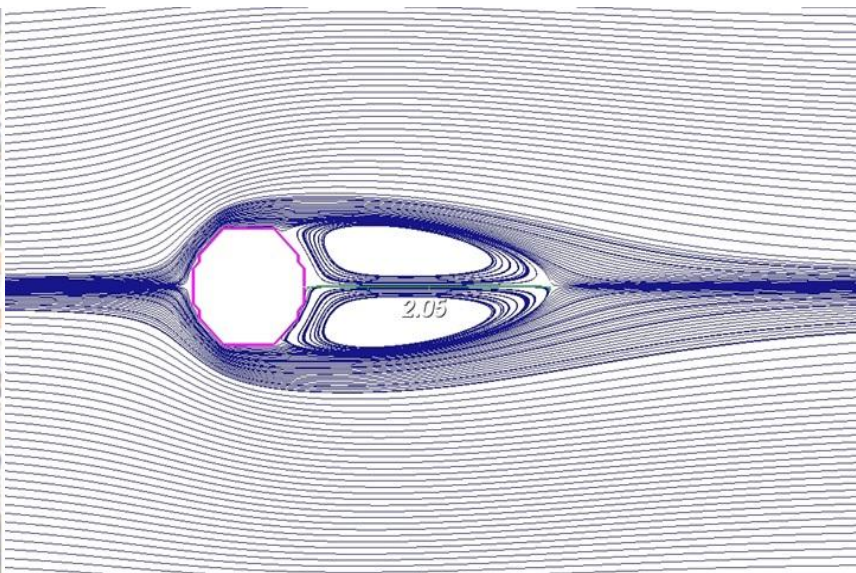
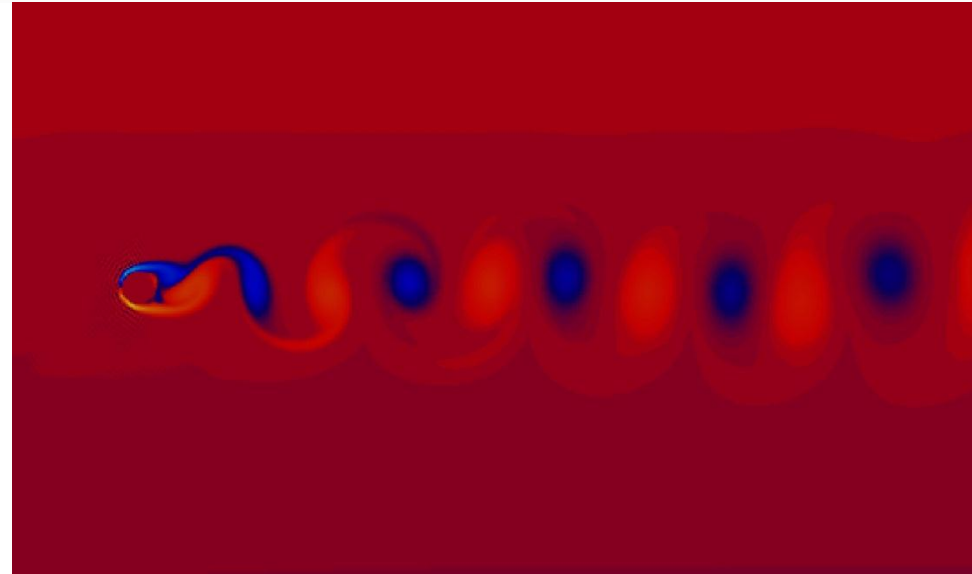
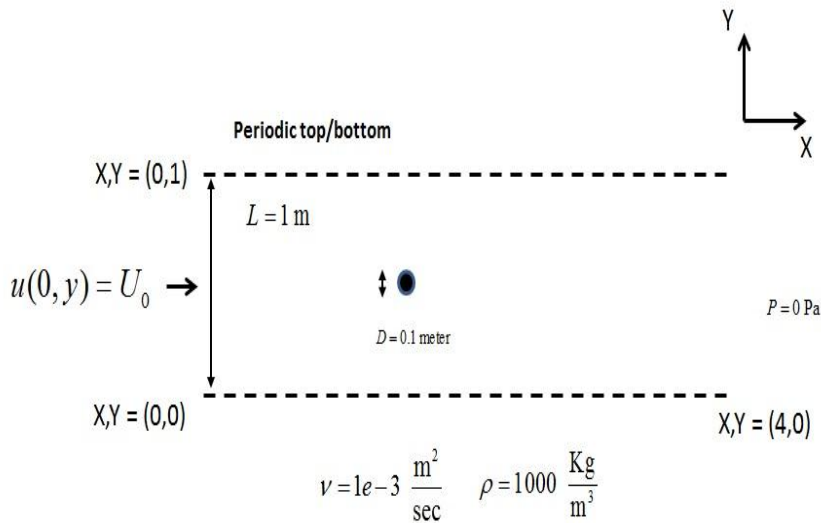
Backward Step, $Re=100$



Primary Vortex Length vs. Reynolds Number



Cylindrical Obstacle



Strouhal No. for Vortex Shedding Frequency

Author	Re = 20	Re = 40
Zhou (2012)	0.92	2.20
Calhoun (2002)	0.91	2.18
Rusell (2003)	.94	2.35
Silva (2003)	1.04	2.55
This work	.95	2.05

- LBM computations on GPU, structural dynamics on CPU.
- Increase performance by:
 - ✓ Maximize overlap of independent calculations
 - ✓ Maximize use of computational resources

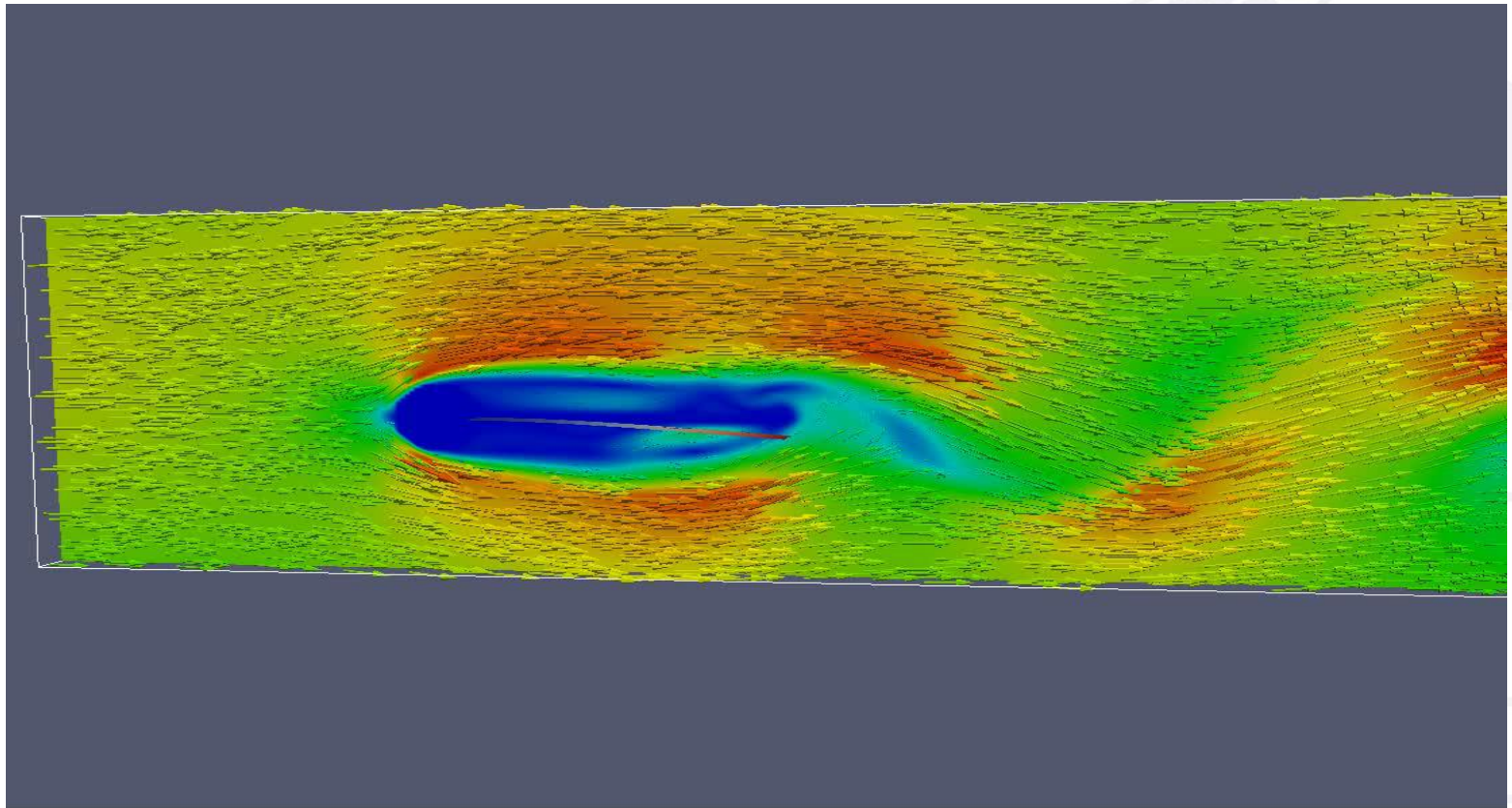


Fin Envelope

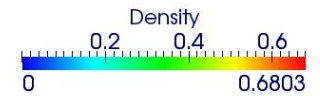
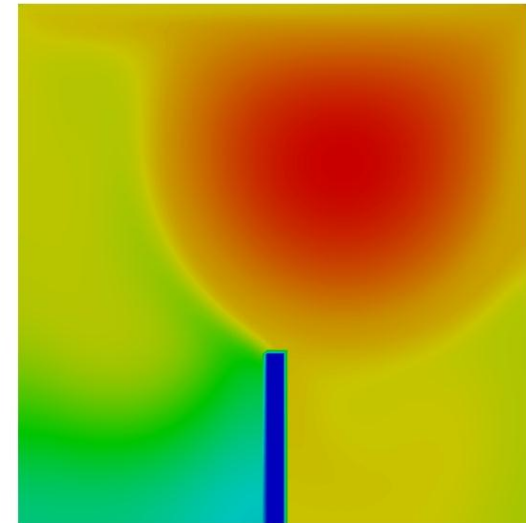
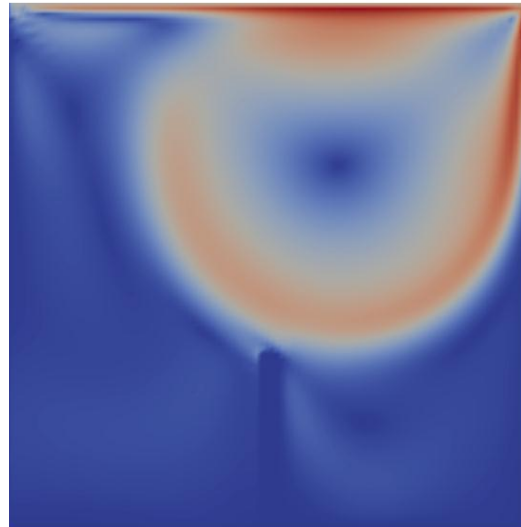
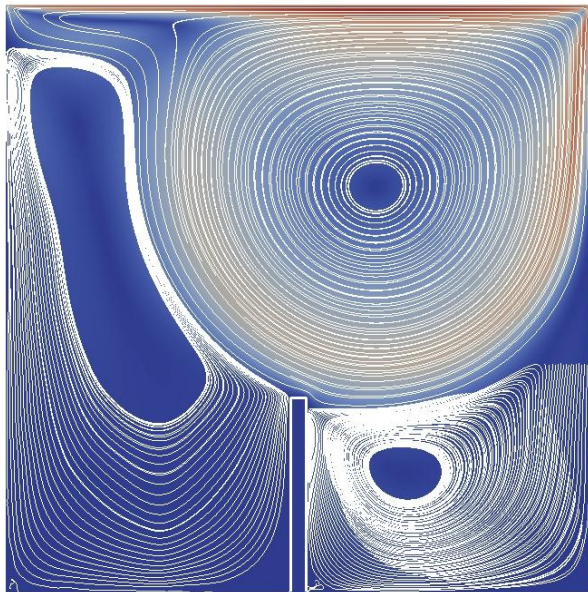
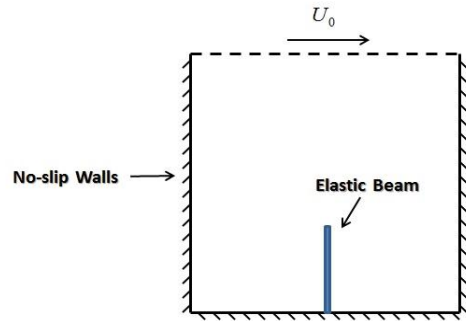


Domain Remote
from Fin

Method	Average time per time-step (sec)	Percent Speedup
Non-Overlapped	0.0305	-
Overlapped	0.0234	23%

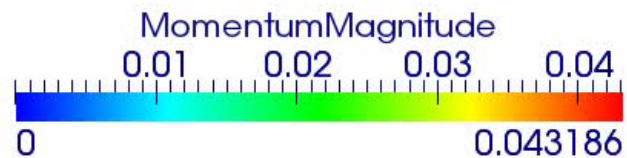
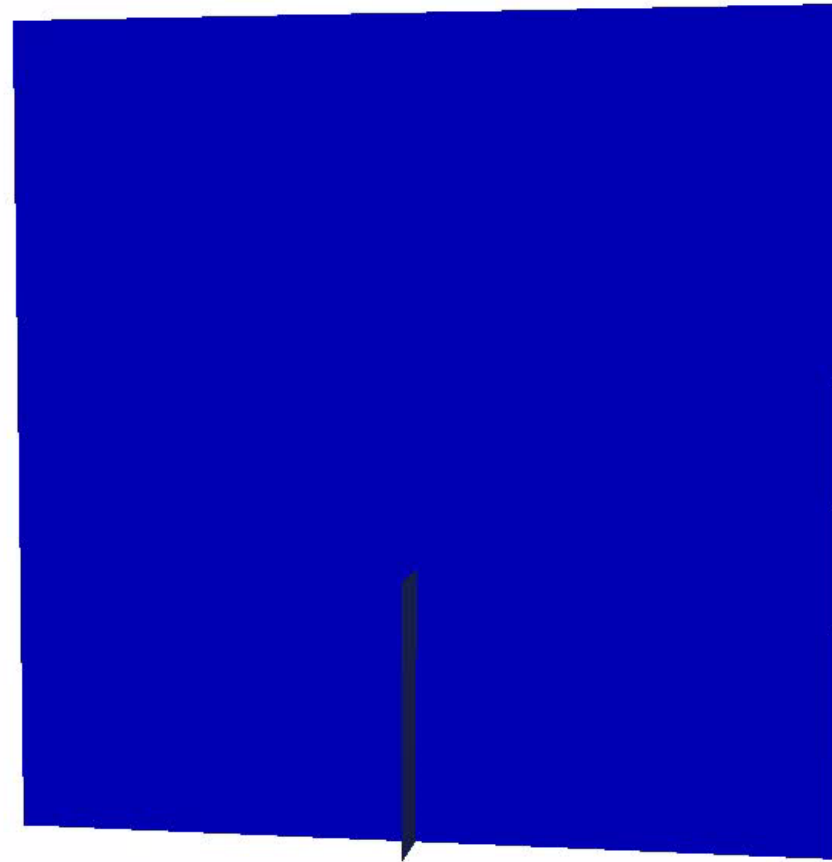


FSI : 2D Lid-Driven Cavity

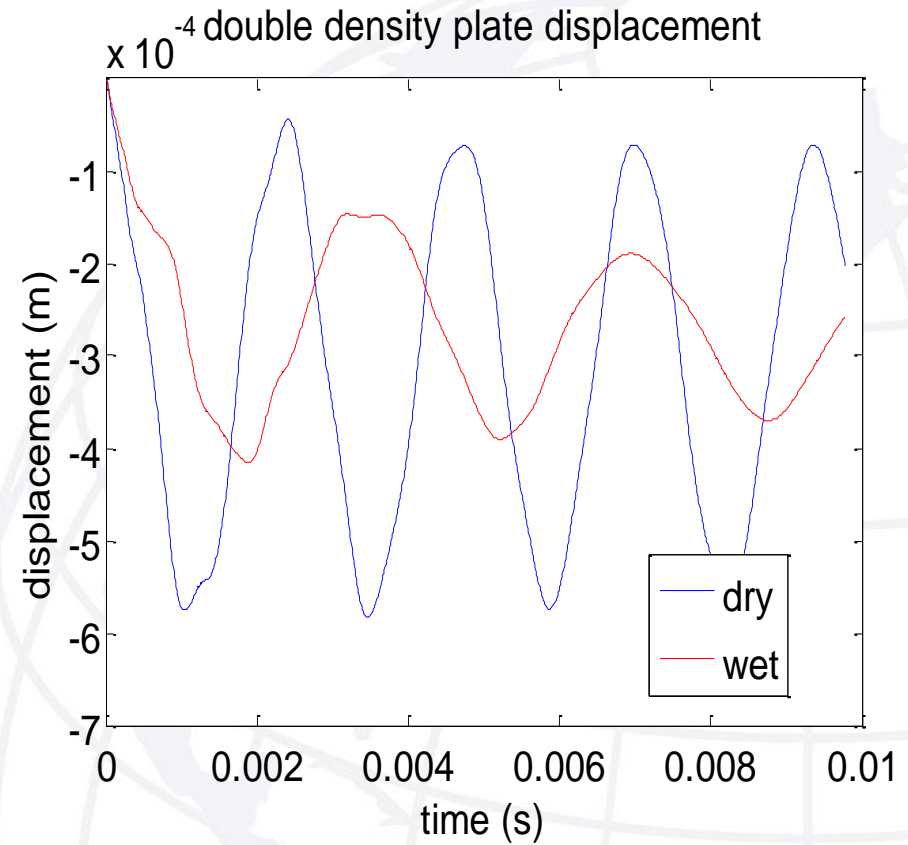
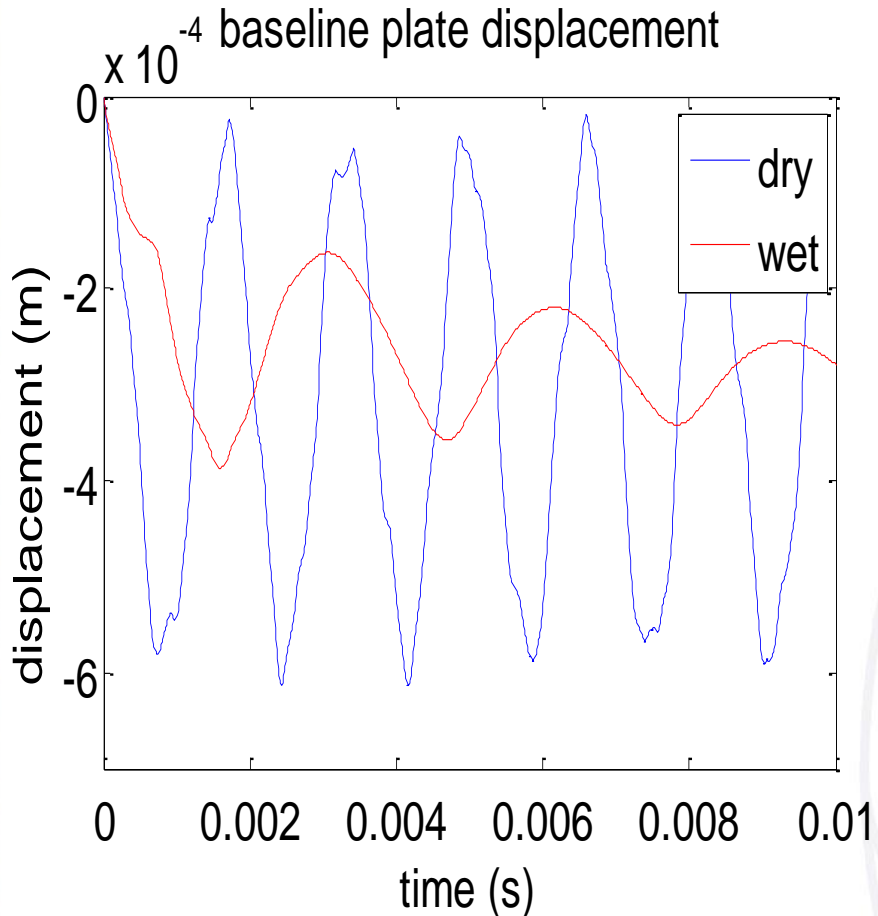




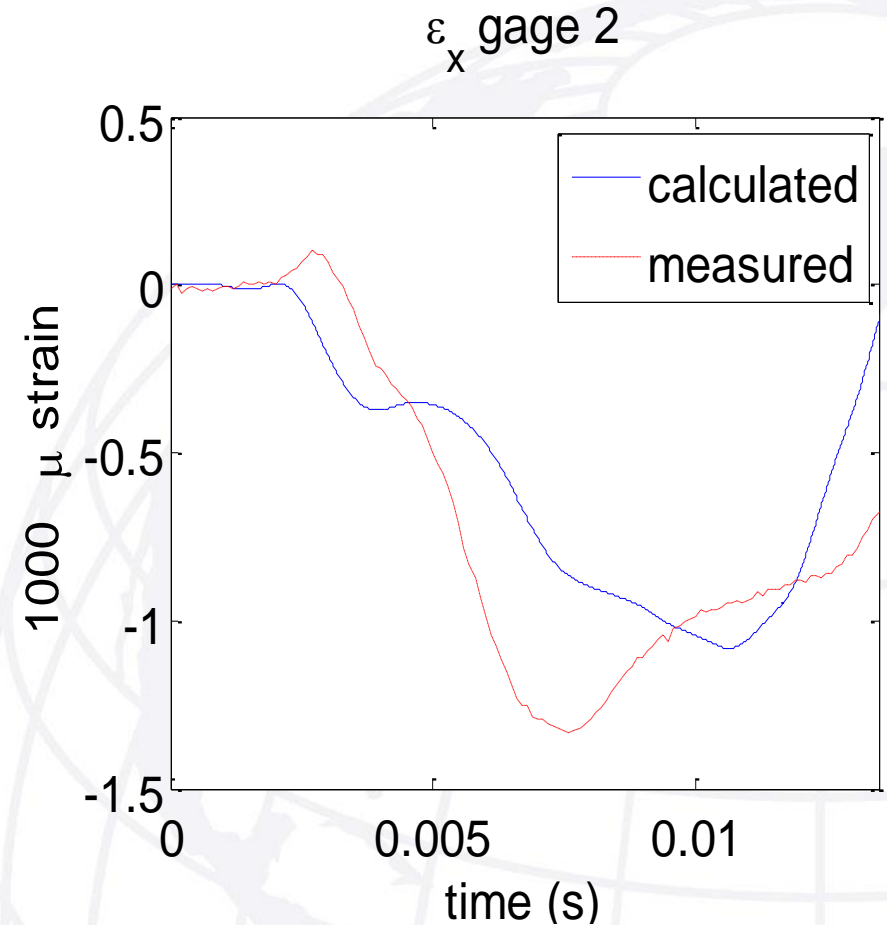
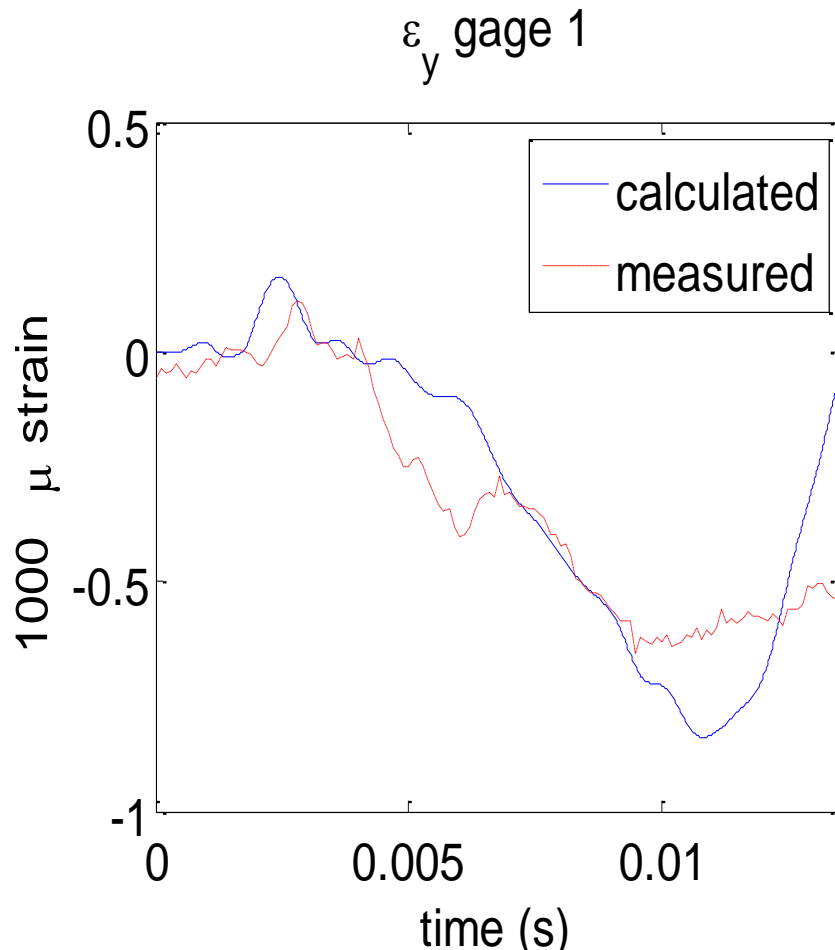
FSI : 2D Lid-Driven Cavity



- Comparison with and without FSI



- Comparison between exp. and num. results





- **It is essential to include the FSI effect for design and analysis of polymer composite structures which are in contacted with water.**
- **FSI effect is non-uniform over the composite plate. It is sensitive to boundary conditions.**
- **Local CNT-reinforcement in a resin interface layer in carbon fiber beams enhanced the fracture toughness significantly.**
- **Developed Displacement-based shell elements, CA, LBM, FEM, and their coupling techniques for FSI.**



Thank you for your attention!